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INTERNATIONAL STANDARD



**Household and similar electrical appliances – Safety –
Part 2-108: Particular requirements for electrolyzers**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

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CONTENTS

FOREWORD.....	4
INTRODUCTION.....	7
1 Scope.....	9
2 Normative references	10
3 Terms and definitions	10
4 General requirement.....	10
5 General conditions for the tests	10
6 Classification.....	11
7 Marking and instructions.....	11
8 Protection against access to live parts.....	11
9 Starting of motor-operated appliances	12
10 Power input and current.....	12
11 Heating.....	12
12 Void Charging of metal-ion batteries.....	13
13 Leakage current and electric strength at operating temperature.....	13
14 Transient overvoltages	13
15 Moisture resistance	13
16 Leakage current and electric strength.....	13
17 Overload protection of transformers and associated circuits	14
18 Endurance	14
19 Abnormal operation	14
20 Stability and mechanical hazards.....	14
21 Mechanical strength	14
22 Construction	14
23 Internal wiring.....	16
24 Components	16
25 Supply connection and external flexible cords	16
26 Terminals for external conductors.....	16
27 Provision for earthing	16
28 Screws and connections	16
29 Clearances, creepage distances and solid insulation	16
30 Resistance to heat and fire	16
31 Resistance to rusting.....	16
32 Radiation, toxicity and similar hazards.....	17
Annexes	18
Annex B (normative) Battery-operated appliances, separable batteries and detachable batteries for battery-operated appliances.....	19
Annex AA (normative) Ageing test for elastomeric parts.....	20
Annex BB (informative) Guidance for additional requirements to be considered for inclusion in the end product standards for appliances that incorporate electrolyzers	22
Bibliography.....	23

Figure 101 – Probe for measuring surface temperatures 17

Table 101 – Maximum temperature rises for specified external accessible surfaces
under normal operating conditions 13

INTERNATIONAL ELECTROTECHNICAL COMMISSION

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-108: Particular requirements for electrolysers

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at <https://patents.iec.ch>. IEC shall not be held responsible for identifying any or all such patent rights.

This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 60335-2-108:2008. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

IEC 60335-2-108 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances. It is an International Standard.

This second edition cancels and replaces the first edition published in 2008. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the text has been aligned with IEC 60335-1:2020;
- b) some notes have been converted to normative text (Clause 1, 22.012);
- c) application of test probe 19 has been introduced (8.1.1, 20.2, B22.3, B22.4);
- d) addition of external accessible surface temperatures (Clause 11).

The text of this International Standard is based on the following documents:

Draft	Report on voting
61/6955/CDV	61/7056A/RVC

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts of the IEC 60335 series, under the general title: *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments unless that edition precludes it; in that case, the latest edition that does not preclude it is used. It was established on the basis of the sixth edition (2020) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Particular requirements for electrolyzers.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

NOTE 4 The attention of National Committees is drawn to the fact that equipment manufacturers and testing organizations can need a transitional period following publication of a new, amended or revised IEC publication in which to make products in accordance with the new requirements and to equip themselves for conducting new or revised tests.

It is the recommendation of the committee that the content of this standard be adopted for implementation nationally not earlier than 12 months from the date of its publication.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

IMPORTANT – The "colour inside" logo on the cover page of this document indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

Guidance documents concerning the application of the safety requirements for appliances can be accessed via TC 61 supporting documents on the IEC website
<https://www.iec.ch/tc61/supportingdocuments>

This information is given for the convenience of users of this International Standard and does not constitute a replacement for the normative text in this standard.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules ~~may~~ can differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 ~~Horizontal and generic standards~~ Horizontal publications, basic safety publications and group safety publications covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. ~~For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.~~

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

For **electrolysers**, testing in accordance with this standard is an option and cannot be required as a precondition for testing the complete appliance, for example by reference in Clause 24 of a part 2 of IEC 60335. Testing of the appliance ~~should~~ may be reduced if an incorporated **electrolyser** including its protection system or control system, if any, complies with this standard.

In particular, the construction detail inspection and testing may be done separately on the **electrolysers**, thereby eliminating the need for inspection and testing when the **electrolysers** is applied to different appliances.

NOTE 3 Standards dealing with non-safety aspects of household appliances are:

- IEC standards published by TC 59 concerning methods of measuring performance;
- CISPR 11, CISPR 14-1 and relevant IEC 61000-3 series standards concerning electromagnetic emissions;
- CISPR 14-2 concerning electromagnetic immunity;
- IEC standards published by TC 111 concerning environmental matters.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-108: Particular requirements for electrolysers

1 Scope

This clause of Part 1 is replaced by the following.

This part of IEC 60335 deals with the safety of **electrolysers** that produce low viscosity, ionized liquids intended for use as detergent free wash water in appliances for household and similar purposes and which conform with the standards applicable to such appliances. It applies to **electrolysers** tested separately, under the most severe conditions that ~~may~~ can be expected to occur in normal use, their **rated voltage** being not more than 250 V including direct current (DC) supplied appliances and **battery-operated appliances**.

~~NOTE 101~~—Examples of appliances that ~~may~~ can contain **electrolysers** are

- dishwashers (IEC 60335-2-5);
- washing machines (IEC 60335-2-7);
- appliances producing wash water for hygiene purposes.

~~NOTE 102~~—This standard does not supersede the requirements of standards relevant to the particular appliance in which the **electrolyser** is used. However, if the **electrolyser** used complies with this standard, the tests for the **electrolyser** specified in the particular appliance standard ~~may not need to be made~~ can be unnecessary in the particular appliance or assembly. If the **electrolyser** control system is associated with the particular appliance control system, additional tests ~~may~~ can be necessary on the final appliance. Guidance for additional requirements to be considered for inclusion in the end product standards for appliances that use **electrolysers** is given in **informative** Annex BB.

~~NOTE 103~~—Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements ~~may~~ can be necessary;
- in many countries, additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour, the national water supply authorities and similar authorities.

~~NOTE 104~~—This standard does not apply to

- appliances intended exclusively for industrial purposes;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas).

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

IEC 60068-2-52, *Environmental testing – Part 2: Tests – Test Kb: Salt mist, cyclic (sodium chloride solution)*

IEC 60079-15, *Explosive atmospheres – Part 15: Equipment protection by type of protection "n"*

~~IEC 60079-15:2005, *Electrical apparatus for explosive gas atmospheres – Part 15: Construction, test and marking of type of protection, "n" electrical apparatus*~~

IEC 60584-1, *Thermocouples – Part 1: EMF specifications and tolerances*

ISO 1817:~~2005~~2022, *Rubber, vulcanized or thermoplastic– Determination of the effect of liquids*

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Household and similar electrical appliances – Safety –
Part 2-108: Particular requirements for electrolyzers**

**Appareils électrodomestiques et analogues – Sécurité –
Partie 2-108: Règles particulières pour les électrolyseurs**



CONTENTS

FOREWORD.....	4
INTRODUCTION.....	7
1 Scope.....	9
2 Normative references	10
3 Terms and definitions	10
4 General requirement.....	10
5 General conditions for the tests	10
6 Classification.....	11
7 Marking and instructions.....	11
8 Protection against access to live parts.....	11
9 Starting of motor-operated appliances	12
10 Power input and current.....	12
11 Heating.....	12
12 Charging of metal-ion batteries.....	13
13 Leakage current and electric strength at operating temperature.....	13
14 Transient overvoltages	13
15 Moisture resistance	13
16 Leakage current and electric strength.....	13
17 Overload protection of transformers and associated circuits	14
18 Endurance	14
19 Abnormal operation	14
20 Stability and mechanical hazards.....	14
21 Mechanical strength	14
22 Construction	14
23 Internal wiring.....	16
24 Components	16
25 Supply connection and external flexible cords	16
26 Terminals for external conductors.....	16
27 Provision for earthing	16
28 Screws and connections	16
29 Clearances, creepage distances and solid insulation	16
30 Resistance to heat and fire	16
31 Resistance to rusting.....	16
32 Radiation, toxicity and similar hazards.....	17
Annexes	18
Annex B (normative) Battery-operated appliances, separable batteries and detachable batteries for battery-operated appliances	19
Annex AA (normative) Ageing test for elastomeric parts.....	20
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Bibliography.....	23

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- CISPR 11, CISPR 14-1 and relevant IEC 61000-3 series standards concerning electromagnetic emissions;
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Examples of appliances that can contain **electrolysers** are

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- washing machines (IEC 60335-2-7);
- appliances producing wash water for hygiene purposes.

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This standard does not apply to

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This clause of Part 1 is applicable except as follows.

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SOMMAIRE

AVANT-PROPOS	26
INTRODUCTION.....	29
1 Domaine d'application	31
2 Références normatives	32
3 Termes et définitions	32
4 Exigence générale	32
5 Conditions générales d'essais	32
6 Classification	33
7 Marquage et instructions	33
8 Protection contre l'accès aux parties actives	33
9 Démarrage des appareils à moteur	34
10 Puissance et courant	34
11 Échauffements.....	34
12 Charge des batteries à ions métalliques	35
13 Courant de fuite et rigidité diélectrique à la température de régime	35
14 Surtensions transitoires	35
15 Résistance à l'humidité.....	35
16 Courant de fuite et rigidité diélectrique	35
17 Protection contre la surcharge des transformateurs et des circuits associés	36
18 Endurance	36
19 Fonctionnement anormal	36
20 Stabilité et dangers mécaniques	36
21 Résistance mécanique.....	36
22 Construction	36
23 Conducteurs internes.....	38
24 Composants	38
25 Raccordement au réseau et câbles souples extérieurs	38
26 Bornes pour conducteurs externes	38
27 Dispositions en vue de la mise à la terre	38
28 Vis et connexions	38
29 Distances d'isolement, lignes de fuite et isolation solide	38
30 Résistance à la chaleur et au feu.....	38
31 Protection contre la rouille	38
32 Rayonnement, toxicité et dangers analogues	39
Annexes	40
Annexe B (normative) Appareils alimentés par batteries, batteries séparables et batteries amovibles pour les appareils alimentés par batteries	41
Annexe AA (normative) Essai de vieillissement des parties en élastomère.....	42
Annexe BB (informative) Recommandations pour les exigences supplémentaires à prendre en considération pour être rajoutées dans les normes de produit fini des appareils comportant des électrolyseurs	44
Bibliographie.....	45
Figure 101 – Sonde de mesure des températures de surface	39

Tableau 101 – Échauffements maximaux pour les surfaces accessibles extérieures spécifiées en conditions de fonctionnement normal.....	35
--	----

COMMISSION ÉLECTROTECHNIQUE INTERNATIONALE

APPAREILS ÉLECTRODOMESTIQUES ET ANALOGUES – SÉCURITÉ –

Partie 2-108: Exigences particulières pour les électrolyseurs

AVANT-PROPOS

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L'IEC 60335-2-108 a été établie par le comité d'études 61 de l'IEC: Sécurité des appareils électrodomestiques et analogues. Il s'agit d'une Norme internationale.

Cette deuxième édition annule et remplace la première édition parue en 2008. Cette édition constitue une révision technique.

Cette édition inclut les modifications techniques majeures suivantes par rapport à l'édition précédente:

- a) le texte a été aligné sur l'IEC 60335-1:2020;
- b) certaines notes ont été converties en texte normatif (Article 1, 22.012);
- c) introduction de l'application du calibre d'essai 19 (8.1.1, 20.2, B22.3, B22.4);
- d) ajout d'exigences relatives aux températures des surfaces accessibles extérieures (Article 11).

Le texte de cette Norme internationale est issu des documents suivants:

Projet	Rapport de vote
61/6955/CDV	61/7056A/RVC

Le rapport de vote indiqué dans le tableau ci-dessus donne toute information sur le vote ayant abouti à son approbation.

La langue employée pour l'élaboration de cette Norme internationale est l'anglais.

Ce document a été rédigé selon les Directives ISO/IEC, Partie 2, il a été développé selon les Directives ISO/IEC, Partie 1 et les Directives ISO/IEC, Supplément IEC, disponibles sous www.iec.ch/members_experts/refdocs. Les principaux types de documents développés par l'IEC sont décrits plus en détail sous www.iec.ch/publications/.

Une liste de toutes les parties de la série IEC 60335, publiées sous le titre général: *Appareils électrodomestiques et analogues – Sécurité*, se trouve sur le site web de l'IEC.

La présente partie 2 doit être utilisée conjointement avec la dernière édition de l'IEC 60335-1 et ses amendements sauf si cette édition l'exclut; dans ce cas, la dernière édition qui n'exclut pas la présente partie 2 est utilisée. Elle a été établie sur la base de la sixième édition (2020) de cette norme.

NOTE 1 L'expression "Partie 1" utilisée dans la présente norme fait référence à l'IEC 60335-1.

La présente partie 2 complète ou modifie les articles correspondants de l'IEC 60335-1 de façon à transformer cette publication en norme IEC: Exigences particulières pour les électrolyseurs.

Lorsqu'un paragraphe particulier de la Partie 1 n'est pas mentionné dans cette partie 2, ce paragraphe s'applique pour autant que cela soit raisonnable. Lorsque la présente norme mentionne "addition", "modification" ou "remplacement", le texte correspondant de la Partie 1 doit être adapté en conséquence.

NOTE 2 Le système de numérotation suivant est utilisé:

- paragraphes, tableaux et figures: ceux qui sont numérotés à partir de 101 s'ajoutent à ceux de la Partie 1;
- notes: à l'exception de celles qui sont dans un nouveau paragraphe ou de celles qui concernent des notes de la Partie 1, les notes sont numérotées à partir de 101, y compris celles des articles ou paragraphes qui sont modifiés ou remplacés;
- les annexes qui sont ajoutées sont désignées AA, BB, etc.

NOTE 3 Les caractères d'imprimerie suivants sont utilisés:

- exigences: caractères romains;
- *modalités d'essai: caractères italiques;*
- notes: petits caractères romains.

Les mots en **gras** dans le texte sont définis à l'Article 3. Lorsqu'une définition concerne un adjectif, l'adjectif et le nom associé figurent également en gras.

NOTE 4 L'attention des Comités nationaux est attirée sur le fait que les fabricants d'appareils et les organismes d'essai peuvent avoir besoin d'une période transitoire après la publication d'une nouvelle publication IEC, ou d'une publication amendée ou révisée, pour fabriquer des produits conformes aux nouvelles exigences et pour adapter leurs équipements aux nouveaux essais ou aux essais révisés.

Le comité recommande que le contenu de la présente norme soit adopté au niveau national au plus tôt 12 mois après sa date de publication.

Le comité a décidé que le contenu de ce document ne sera pas modifié avant la date de stabilité indiquée sur le site web de l'IEC sous webstore.iec.ch dans les données relatives au document recherché. À cette date, le document sera

- reconduit,
- supprimé, ou
- révisé.

INTRODUCTION

Il a été admis par hypothèse, en établissant la présente Norme internationale, que l'exécution de ses dispositions était confiée à des personnes expérimentées et ayant une qualification appropriée.

Les documents de recommandations concernant l'application des exigences de sécurité des appareils peuvent être consultés dans les documents de support du CE 61, accessibles sur le site web de l'IEC à l'adresse:

<https://www.iec.ch/tc61/supportingdocuments>

Cette information est donnée à l'intention des utilisateurs de la présente Norme internationale et ne constitue nullement un remplacement du texte normatif de la présente norme.

La présente norme reconnaît le niveau de protection internationalement accepté contre les dangers électriques, mécaniques, thermiques, liés au feu et au rayonnement des appareils, lorsqu'ils fonctionnent comme en utilisation normale en tenant compte des instructions du fabricant. Elle couvre également les situations anormales qui peuvent être attendues dans la pratique et elle tient compte de la façon dont les phénomènes électromagnétiques peuvent altérer le fonctionnement sûr des appareils.

La présente norme tient compte autant que possible des exigences de l'IEC 60364, de façon à rester compatible avec les règles d'installation quand l'appareil est raccordé au réseau d'alimentation. Cependant, des règles nationales d'installation peuvent être différentes.

Si les fonctions d'un appareil sont couvertes par différentes parties 2 de l'IEC 60335, la partie 2 correspondante est appliquée à chaque fonction séparément, dans la limite du raisonnable. Si cela s'applique, l'influence d'une fonction sur les autres fonctions est prise en compte.

Lorsqu'une partie 2 ne comporte pas d'exigences complémentaires pour couvrir les dangers traités dans la Partie 1, la Partie 1 s'applique.

NOTE 1 Cela signifie que les comités d'études responsables pour les parties 2 ont déterminé qu'il n'était pas nécessaire de spécifier des exigences particulières pour l'appareil en question en plus des exigences générales.

La présente norme est une norme de famille de produits traitant de la sécurité d'appareils et prévaut sur les normes horizontales et génériques couvrant le même sujet.

NOTE 2 Les publications horizontales, les publications fondamentales de sécurité et les publications groupées de sécurité couvrant un danger ne s'appliquent pas, parce qu'elles ont été prises en considération lorsque les exigences générales et particulières ont été étudiées pour la série de normes IEC 60335.

Un appareil conforme au texte de la présente norme n'est pas nécessairement jugé conforme aux principes de sécurité de la norme si, lorsqu'il est examiné et soumis aux essais, il apparaît qu'il présente d'autres caractéristiques qui compromettent le niveau de sécurité visé par ces exigences.

Un appareil utilisant des matériaux ou présentant des modes de construction différents de ceux décrits dans les exigences de la présente norme peut être examiné et soumis à l'essai en fonction de l'objectif poursuivi par ces exigences et, s'il est jugé pratiquement équivalent, il peut être estimé conforme à la norme.

Pour les **électrolyseurs**, effectuer des essais conformément à cette norme est une option et ne peut pas être exigé comme condition préalable pour soumettre à l'essai un appareil complet, par exemple en se référant à l'Article 24 d'une partie 2 de l'IEC 60335. Les essais sur un appareil complet peuvent être réduits si un **électrolyseur** incorporé, y compris son système de protection ou son système de commande éventuel, est conforme la présente norme.

En particulier, un examen détaillé de la construction et les essais peuvent être faits séparément sur les **électrolyseurs**, éliminant de cette façon la nécessité d'un examen et d'essais lorsque l'**électrolyseur** est appliqué à différents appareils.

NOTE 3 Les normes traitant des aspects non relatifs à la sécurité des appareils électrodomestiques sont:

- les normes IEC publiées par le CE 59 concernant les méthodes de mesure de l'aptitude à la fonction;
- les normes CISPR 11, CISPR 14-1 et les normes applicables de la série IEC 61000-3 concernant les émissions électromagnétiques;
- la norme CISPR 14-2 concernant l'immunité électromagnétique;
- les normes IEC publiées par le CE 111 concernant l'environnement.

APPAREILS ÉLECTRODOMESTIQUES ET ANALOGUES – SÉCURITÉ –

Partie 2-108: Exigences particulières pour les électrolyseurs

1 Domaine d'application

L'article de la Partie 1 est remplacé par le texte suivant.

La présente partie de l'IEC 60335 traite de la sécurité des **électrolyseurs** qui produisent des liquides ionisés à faible viscosité destinés à être utilisés comme eau de lavage sans détergent dans les appareils à usages domestiques et analogues et qui sont conformes aux normes applicables à de tels appareils. Elle s'applique aux **électrolyseurs** soumis aux essais séparément, dans les conditions les plus sévères qui peuvent se produire en utilisation normale, et dont la **tension assignée** est inférieure ou égale à 250 V, y compris les appareils alimentés en courant continu et les **appareils alimentés par batteries**.

Exemples d'appareils qui peuvent contenir des **électrolyseurs**:

- les lave-vaisselle (IEC 60335-2-5);
- les machines à laver le linge (IEC 60335-2-7);
- les appareils produisant de l'eau de lavage à caractère hygiénique.

La présente norme ne remplace pas les exigences des normes applicables aux appareils particuliers qui utilisent un **électrolyseur**. Toutefois, si l'**électrolyseur** utilisé est conforme à la présente norme, les essais spécifiés pour l'**électrolyseur** dans la norme de l'appareil particulier peuvent ne pas être nécessaires s'il est intégré dans l'appareil particulier ou fait partie d'un assemblage. Si le dispositif de commande de l'**électrolyseur** est associé au dispositif de commande de l'appareil particulier, des essais supplémentaires peuvent être nécessaires sur l'appareil final. Des recommandations pour les exigences supplémentaires à prendre en considération pour être rajoutées dans les normes de produit fini des appareils utilisant des **électrolyseurs** sont données à l'Annexe BB informative.

L'attention est attirée sur le fait que

- pour les appareils destinés à être utilisés dans des véhicules ou à bord de navires ou d'aéronefs, des exigences supplémentaires peuvent être nécessaires;
- dans de nombreux pays, des exigences supplémentaires sont spécifiées par les organismes nationaux de la santé, par les organismes nationaux responsables de la protection des travailleurs, par les organismes nationaux responsables de l'alimentation en eau et par des organismes similaires.

La présente norme ne s'applique pas:

- aux appareils prévus exclusivement pour des usages industriels;
- aux appareils destinés à être utilisés dans des locaux qui présentent des conditions particulières, telles que la présence d'une atmosphère corrosive ou explosive (poussière, vapeur ou gaz).

2 Références normatives

L'article de la Partie 1 s'applique, avec les exceptions suivantes.

Addition:

IEC 60068-2-52, *Essais d'environnement – Partie 2: Essais – Essai Kb: Brouillard salin, essai cyclique (solution de chlorure de sodium)*

IEC 60079-15, *Atmosphères explosives gazeuses – Partie 15: Protection du matériel par mode de protection "n"*

IEC 60584-1, *Couples thermoélectriques – Partie 1: Spécifications et tolérances en matière de FEM*

ISO 1817:2022, *Caoutchouc vulcanisé ou thermoplastique – Détermination de l'action des liquides*