INTERNATIONAL STANDARD

IEC 60335-2-75

Second edition
2002-11

Household and similar electrical appliances – Safety –

Part 2-75: Particular requirements for commercial dispensing appliances and vending machines

Appareils électrodomestiques et analogues – Sécurité –

Partie 2-75: Règles particulières pour distributeurs commerciaux avec ou sans moyen de paiement

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FOREWORD

1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.

2) The formal decisions or agreements of the IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested National Committees.

3) The documents produced have the form of recommendations for international use and are published in the form of standards, technical specifications, technical reports or guides and they are accepted by the National Committees in that sense.

4) In order to promote international unification, IEC National Committees undertake to apply IEC International Standards transparently to the maximum extent possible in their national and regional standards. Any divergence between the IEC Standard and the corresponding national or regional standard shall be clearly indicated in the latter.

5) The IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with one of its standards.

6) Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. The IEC shall not be held responsible for identifying any or all such patent rights.

This part of International Standard IEC 60335 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.


The text of this standard is based on the following documents:

<table>
<thead>
<tr>
<th>FDIS</th>
<th>Report on voting</th>
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<tbody>
<tr>
<td>61/2224/FDIS</td>
<td>61/2299/RVD</td>
</tr>
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Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fourth edition (2001) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for electric commercial dispensing appliances and vending machines.
When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:
– subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
– unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
– additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:
– requirements: in roman type;
– test specifications: in italic type;
– notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

The committee has decided that the contents of this publication will remain unchanged until 2004. At this date, the publication will be

• reconfirmed;
• withdrawn;
• replaced by a revised edition, or
• amended.

The following differences exist in the countries indicated below.
– 6.1: Class 0I is allowed for appliances used indoors having a rated voltage not exceeding 150 V (Japan).
– 11.7: The number of vending cycles is specified to determine the duration of the test (USA).
– 13.2: The leakage current limits are different (Japan).
– 16.2: The leakage current limits are different (Japan).
– 20.1: The test is different (USA).
– Clause 21: Metal enclosures are not subjected to the test (USA).
– 22.7: A pressure relief device shall operate before the rated pressure of the vessel has been exceeded (USA).
– 22.7: The test pressure is five times rated pressure (USA).
– 24.103: Self-resetting thermal cut-outs are allowed if they have been evaluated for reliability (USA).
– 25.7: Ordinary polyvinyl chloride sheathed supply cords are allowed (Australia and New Zealand).
– 25.7: Lighter supply cords are allowed (USA).
– 27.2: The addition is not applicable (USA).
– Annex AA: Elastomeric parts are evaluated differently (USA).

A bilingual version of this publication may be issued at a later date.
INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.
HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-75: Particular requirements for commercial dispensing appliances and vending machines

1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of electric commercial dispensing appliances and vending machines for preparation or delivery of food, drinks and consumer products, their rated voltage being not more than 250 V for single-phase appliances and 480 V for other appliances.

NOTE 101 Examples of appliances that are within the scope of this standard are:
- bulk tea or coffee brewing machines;
- cigarette vending machines;
- commercial liquid heaters;
- espresso coffee appliances;
- hot and cold beverage vending machines;
- hot water dispensers;
- ice cream and whipped cream dispensers;
- ice dispensers;
- newspaper, audio or video tape or disc vending machines;
- packaged food and drink vending machines;
- refrigerated merchandisers.

Appliances may have more than one function.

NOTE 102 Other standards may be applicable for some functions such as
- refrigeration (IEC 60335-2-24);
- heating by microwaves (IEC 60335-2-25);
- coffee grinding (IEC 60335-2-64).

As far as is practicable, this standard deals with the common hazards presented by appliances that are encountered by users and maintenance persons. However, in general, it does not take into account young children playing with the appliance.

NOTE 103 Attention is drawn to the fact that

- for appliances intended to be used in vehicles or on board ships or aircraft, additional requirements may be necessary;
- in many countries, additional requirements for appliances incorporating pressure vessels are specified;
- in many countries, additional requirements are specified by the national health authorities, the national authorities responsible for the protection of labour, the national water supply authorities and similar authorities.

NOTE 104 This standard does not apply to

- appliances intended to be used exclusively for household purposes;
- appliances intended to be used exclusively for industrial purposes;
- appliances intended to be used in locations where special conditions prevail, such as the presence of a corrosive or explosive atmosphere (dust, vapour or gas);
- commercial electric boiling pans (IEC 60335-2-47);
- commercial electric bains-marie (IEC 60335-2-50);
- amusement machines and personal service machines (IEC 60335-2-82);
– appliances solely used for dispensing money;
– display cabinets;
– appliances incorporating electrode-type water heaters.

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

IEC 60335-2-34, Safety of household and similar electrical appliances – Part 2-34: Particular requirements for motor-compressors


3 Definitions

This clause of Part 1 is applicable except as follows.

3.1.9

Replacement:

normal operation

operation of the appliance under the following conditions

The appliance is operated in the standby mode until steady conditions are established and then under the most unfavourable dispensing procedure. The appliance is refilled when necessary in accordance with the instructions for use, or the instructions for maintenance, and the next operating period started as soon as possible.

Lids and covers of appliances of the professional type and of appliances of the supervised type are placed in their intended positions.

3.6.2

Replacement:

detachable part

part that can be removed without the aid of a tool, a part that is removed in accordance with the instructions for use or the instructions for maintenance, even if a tool or access key is needed for removal, or a part that does not fulfill the test of 22.11

NOTE 101 If a part has to be removed for installation purposes, this part is not considered to be detachable even if the instructions state that it is to be removed.

NOTE 102 A part that can be opened is considered to be a part that can be removed.

3.7.3

Replacement:

thermal cut-out

device that during abnormal operation limits the temperature of the controlled part by automatically opening the circuit, or reducing the current, and is constructed so that its setting cannot be altered by the user or the maintenance person

3.8.5

Replacement:

maintenance operation

operation that the user or maintenance person is intended to perform, as stated in the instructions for use or the instructions for maintenance or as marked on the appliance

NOTE 101 The instructions for maintenance marked on the appliance, or supplied with the appliance or subsequently, are applicable only to the user area and the maintenance area.

NOTE 102 Maintenance operation includes preparing and commissioning the appliance for new products or new operating methods. It does not include operations that are to be performed in the service area.