Commissioning of electrical, instrumentation and control systems in the process industry – Specific phases and milestones
INTERNATIONAL ELECTROTECHNICAL COMMISSION

COMMISSIONING OF ELECTRICAL, INSTRUMENTATION AND CONTROL SYSTEMS IN THE PROCESS INDUSTRY – SPECIFIC PHASES AND MILESTONES

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International Standard IEC 62337 has been prepared by IEC technical committee 65: Industrial-process measurement and control.

This standard cancels and replaces IEC/PAS 62337 published in 2002. This first edition constitutes a technical revision.

The text of this standard is based on the following documents:

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Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.
The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.
INTRODUCTION

There is an increasing trend in the process industry to award the construction of whole plants to contractors on a lump-sum turnkey or similar commercial basis. Experience has shown that both the process industry (hereinafter called “the owner”) and the contractor have long and expensive discussions to lay down unambiguously the scope of activities to be taken by the contractor and the owner and their responsibilities to achieve the handover of the plant.

This standard should lead to an improvement and acceleration of the negotiation phase and to a mutual understanding about the scope of activities of each party.

For application in the pharmaceutical or other highly specialized industries, additional guidelines (for example, Good Automated Manufacturing Practice (GAMP)), definitions and stipulations should apply in accordance with existing standards, for example, for GMP Compliance 21 CFR (FDA) and the Standard Operating Procedure of the European Medicines Agency (SOP/INSP/2003).
1 Scope

This International Standard defines specific phases and milestones (see Figure 1) in the commissioning of electrical, instrumentation and control systems in the process industry. By way of example, it describes activities following the “completion-of-erection” milestone of the project and prior to the “acceptance-of-the-plant” phase by the owner. Such activities need to be adapted for each type of process/plant concerned.

NOTE This standard assumes that the “acceptance-of-the-plant” milestone will occur after the performance test. If there is a reduced scope, this document should be adapted accordingly.

NOTE Construction and precommissioning activities could be overlapping.

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**Figure 1 – Definition of phases and milestones**