

---

---

**Information technology — Data  
interchange on 130 mm rewritable and  
write-once-read-many ultra density  
optical (UDO) disk cartridges —  
Capacity: 60 Gbytes per cartridge —  
Second generation**

*Échange de données sur cartouches de disque optique ultradense  
(UDO) de 130 mm «réinscriptible» ou «à écriture unique» —  
Capacité: 60 Gbytes par cartouche — Deuxième génération*

Withhold

**PDF disclaimer**

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

Withdrawn



**COPYRIGHT PROTECTED DOCUMENT**

© ISO/IEC 2008

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.org](mailto:copyright@iso.org)  
Web [www.iso.org](http://www.iso.org)

Published in Switzerland

# Contents

Page

Foreword.....	viii
Introduction .....	ix
<b>Section 1 — General .....</b>	<b>1</b>
1 Scope .....	1
2 Conformance .....	2
2.1 Optical disk.....	2
2.2 Generating system.....	2
2.3 Receiving system.....	2
2.4 Compatibility statement .....	2
3 Normative references .....	2
4 Terms and definitions.....	2
5 Conventions and notations .....	5
5.1 Representation of numbers .....	5
5.2 Names .....	6
6 Abbreviated terms .....	6
7 General description .....	7
8 General requirement.....	8
8.1 Environments .....	8
8.1.1 Test environment.....	8
8.1.2 Operating environment .....	8
8.1.3 Storage environment .....	9
8.1.4 Transportation.....	9
8.2 Temperature shock.....	9
8.3 Safety requirements .....	9
8.4 Flammability .....	9
9 Reference Drive.....	9
9.1 Optical system .....	9
9.2 Optical beam .....	10
9.3 Tracking.....	11
9.4 Read Channel.....	11
9.5 Rotation of the disk .....	12
<b>Section 2 — Mechanical and physical characteristics .....</b>	<b>13</b>
10 Dimensional and physical characteristics of the case .....	13
10.1 General description of the case .....	13
10.2 Relationship of Sides A and B.....	13
10.3 Reference axes and case reference planes .....	13
10.4 Case drawings.....	13
10.5 Dimensions of the case.....	14
10.5.1 Overall dimensions.....	14
10.5.2 Location hole.....	15
10.5.3 Alignment hole .....	15
10.5.4 Surfaces on Case Reference Planes P .....	15
10.5.5 Insertion slots and detent features .....	16
10.5.6 Gripper slots.....	17
10.5.7 Write-inhibit holes.....	18
10.5.8 Media identification sensor holes .....	18

10.5.9	Head and motor window.....	19
10.5.10	Shutters.....	19
10.5.11	Slots for shutter opener.....	20
10.5.12	Slots to prevent insertion into a MO-drive.....	20
10.5.13	User label areas.....	21
10.6	Mechanical characteristics.....	21
10.6.1	Materials.....	21
10.6.2	Mass.....	21
10.6.3	Edge distortion.....	21
10.6.4	Compliance.....	21
10.6.5	Shutter opening force.....	21
10.7	Drop test.....	21
10.8	Electro-static discharge test.....	22
11	Dimensional, mechanical, and physical characteristics of the disk.....	33
11.1	General description of the disk.....	33
11.2	Reference axis and plane of the disk.....	33
11.3	Dimensions of the disk.....	33
11.3.1	Hub dimensions.....	33
11.3.2	Cover layer dimensions.....	35
11.4	Mechanical characteristics.....	36
11.4.1	Material.....	36
11.4.2	Mass.....	36
11.4.3	Moment of inertia.....	36
11.4.4	Imbalance.....	36
11.4.5	Axial deflection.....	36
11.4.6	Axial acceleration.....	36
11.4.7	Radial runout.....	37
11.4.8	Radial acceleration.....	37
11.4.9	Tilt.....	37
11.4.10	Axial damping.....	37
11.5	Optical characteristics.....	37
11.5.1	Index of refraction.....	37
11.5.2	Thickness.....	37
11.5.3	Birefringence.....	38
11.5.4	Reflectance.....	38
12	Interface between cartridge and drive.....	38
12.1	Clamping method.....	38
12.2	Clamping force.....	39
12.3	Capture cylinder.....	39
12.4	Disk position in operating condition.....	39
Section 3 — Format of information.....		41
13	Physical Track Layout.....	41
13.1	Groove.....	41
13.2	Direction of spiral.....	41
13.3	Groove pitch.....	41
13.4	Groove wobble.....	41
14	General Description of the Formatted Area.....	41
14.1	Division of the Formatted Area.....	42
14.2	Physical Track / Radial Alignment.....	42
15	Preformatted Sector format.....	45
15.1	Physical Block Address (PBA).....	45
15.2	Sector layout.....	45
15.2.1	Zone Number.....	46
15.2.2	Track Number.....	47
15.2.3	Sector Number.....	47
15.2.4	Parity generation.....	47
15.3	Wobble Amplitude modulation for ADIP (WAMFA).....	47

15.3.1	WAMFA conversion table code .....	47
15.3.2	WAMFA synchronization .....	48
15.4	Phase-shifted wobbles .....	48
16	Sector layout for recorded data .....	49
16.1	Sector layout for recorded data .....	49
16.2	Guard fields .....	51
16.3	Gap and VAP flag .....	51
16.3.1	Type WORM media .....	51
16.3.2	Type RW media .....	52
16.4	Preamble .....	52
16.5	Sync field .....	52
16.6	Viterbi Training field (VTF) .....	52
16.7	Data field .....	52
16.7.1	Recording Sequence for Data field .....	53
16.7.2	User Data bytes .....	53
16.7.3	CRC and ECC bytes .....	53
16.7.4	Control bytes .....	53
16.7.5	Resync fields .....	53
16.7.6	Postamble field (PA) .....	54
16.8	SPS allocation .....	54
17	Recording code .....	54
17.1	RLL(1,7) encoding .....	54
17.2	RLL(1,7) decoding .....	55
18	Synchronization of Preformatted and Recorded Sectors .....	56
18.1	Synchronization of Type WORM media .....	56
18.2	Synchronization of Type RW media .....	56
19	Logical Format .....	56
19.1	Logical Format Layout .....	56
19.2	Logical Format Layout .....	61
19.2.1	Lead-in band .....	61
19.2.2	Manufacturer (MFR) Test bands .....	61
19.2.3	Read Focus Offset (RFO) bands .....	61
19.2.4	Write Power Calibration (WPC) bands .....	61
19.2.5	Specific Disk Information (SDI) Tracks .....	61
19.2.6	Disk Definition Structure (DDS) bands .....	62
19.2.7	PDL3 band .....	62
19.2.8	User bands .....	63
19.2.9	Lead-out band .....	63
20	Layout of the User bands .....	63
20.1	General Description of the User bands .....	63
20.2	Divisions of the User tracks .....	63
20.3	User Area .....	63
20.4	Defect Management Area (DMA) .....	63
20.4.1	Primary Defect List (PDL) Area .....	63
20.4.2	Secondary Defect List (SDL) Area .....	64
20.4.3	SDL Duplicate Pages (SDLDP) Area .....	64
20.4.4	Primary Spares Area (PSA) .....	64
20.4.5	Secondary Spares Area (SSA) .....	64
20.5	Disk Definition Structure (DDS) .....	65
20.6	Rewritable (RW) Zone .....	67
20.7	Write Once Read Many (WORM) Zone .....	67
21	Defect Management Area (DMA) .....	67
21.1	Initialization of the disk .....	67
21.2	Certification .....	67
21.2.1	Slipping Algorithm .....	67
21.2.2	Linear Replacement Algorithm .....	68
21.3	Write procedure .....	68

21.4	Primary Defect List (PDL).....	69
21.5	Secondary Defect List (SDL).....	70
<b>Section 4 — Characteristics of embossed information .....</b>		<b>71</b>
22	Method of testing .....	71
22.1	Environment .....	71
22.2	Use of the Reference Drive .....	71
22.2.1	Optics and mechanics .....	71
22.2.2	Read power .....	72
22.2.3	Read Channel .....	72
22.2.4	Tracking .....	72
22.2.5	Axial focus offset optimization.....	72
22.3	Definition of signals.....	72
23	Signals from grooves .....	73
23.1	Ratio of SUM max and SUM min signals on groove.....	73
23.2	Normalized tracking error signal.....	73
23.3	Normalized wobble signal .....	73
23.4	Phase depth.....	73
23.5	ADIP error rate.....	73
<b>Section 5 — Characteristics of the recording layer.....</b>		<b>74</b>
24	Method of testing .....	74
24.1	Environment .....	74
24.2	Reference Drive.....	74
24.2.1	Optics and mechanics .....	74
24.2.2	Read power.....	74
24.2.3	Read Channel .....	74
24.2.4	Tracking .....	74
24.3	Write conditions .....	75
24.3.1	Write pulse and power waveform.....	75
24.3.2	Write pulse power and pulse timing determination.....	75
24.4	Erase power for Type RW media .....	75
24.4.1	Erase power determination.....	75
25	Write characteristics.....	75
25.1	Mark polarity.....	75
25.2	Resolution.....	76
25.3	Narrow-Band Signal-to-Noise Ratio .....	76
25.4	VTE .....	77
25.5	Rewrite cycles for Type RW media .....	77
25.6	Cross Erase and Crosstalk .....	77
25.7	Erase ratio.....	78
25.8	Read power damage .....	78
<b>Section 6 — Characteristics of user data .....</b>		<b>78</b>
26	User data – Method of testing.....	78
26.1	Environment .....	79
26.2	Reference Drive.....	79
26.2.1	Optics and mechanics .....	79
26.2.2	Read power.....	79
26.2.3	Read Channel .....	79
26.2.4	Tracking .....	79
26.2.5	Error correction.....	79
27	Minimum quality of a Sector .....	79
27.1	Preformatted data .....	80
27.2	User-written data.....	80
27.2.1	Recording field .....	80
27.2.2	Byte errors .....	80
28	Data interchange requirements .....	80

<b>28.1</b>	<b>Tracking</b> .....	<b>80</b>
<b>28.2</b>	<b>User-written data</b> .....	<b>80</b>
<b>28.3</b>	<b>Quality of disk</b> .....	<b>80</b>
<b>Annex A</b> (normative)	<b>Air cleanliness class 100 000</b> .....	<b>81</b>
<b>Annex B</b> (normative)	<b>Read Channel signal equalization</b> .....	<b>83</b>
<b>Annex C</b> (normative)	<b>Edge distortion test</b> .....	<b>86</b>
<b>Annex D</b> (normative)	<b>Compliance test</b> .....	<b>88</b>
<b>Annex E</b> (normative)	<b>Cartridge electro-static discharge test</b> .....	<b>91</b>
<b>Annex F</b> (normative)	<b>Test method for measuring the adsorbent force of the hub</b> .....	<b>92</b>
<b>Annex G</b> (normative)	<b>Interleave, CRC, ECC for the Data field</b> .....	<b>94</b>
<b>Annex H</b> (normative)	<b>Drive Information Record (DIR) usage</b> .....	<b>97</b>
<b>Annex I</b> (normative)	<b>Specific Disk Information</b> .....	<b>99</b>
<b>Annex J</b> (normative)	<b>CRC Calculation for SDI, DDS, PDL, and SDL Sectors</b> .....	<b>113</b>
<b>Annex K</b> (normative)	<b>Data field scrambler implementation</b> .....	<b>115</b>
<b>Annex L</b> (normative)	<b>Definition of the write pulse shape</b> .....	<b>117</b>
<b>Annex M</b> (normative)	<b>Requirements for interchange</b> .....	<b>121</b>
<b>Annex N</b> (informative)	<b>Office environment</b> .....	<b>123</b>
<b>Annex O</b> (informative)	<b>Derivation of the operating climatic environment</b> .....	<b>124</b>
<b>Annex P</b> (informative)	<b>Transportation</b> .....	<b>129</b>
<b>Annex Q</b> (informative)	<b>Track deviation measurement</b> .....	<b>130</b>
<b>Annex R</b> (informative)	<b>Measurement of the vertical birefringence of the cover layer</b> .....	<b>134</b>
<b>Annex S</b> (informative)	<b>Start Position Shift (SPS) implementation</b> .....	<b>135</b>
<b>Annex T</b> (informative)	<b>Sector retirement guidelines</b> .....	<b>136</b>
<b>Annex U</b> (informative)	<b>Guidelines for the use of Type WORM ODCs</b> .....	<b>137</b>
<b>Annex V</b> (informative)	<b>Laser power calibration for evaluation of media power parameters</b> .....	<b>138</b>

## Foreword

ISO (the International Organization for Standardization) and IEC (the International Electrotechnical Commission) form the specialized system for worldwide standardization. National bodies that are members of ISO or IEC participate in the development of International Standards through technical committees established by the respective organization to deal with particular fields of technical activity. ISO and IEC technical committees collaborate in fields of mutual interest. Other international organizations, governmental and non-governmental, in liaison with ISO and IEC, also take part in the work. In the field of information technology, ISO and IEC have established a joint technical committee, ISO/IEC JTC 1.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of the joint technical committee is to prepare International Standards. Draft International Standards adopted by the joint technical committee are circulated to national bodies for voting. Publication as an International Standard requires approval by at least 75 % of the national bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO and IEC shall not be held responsible for identifying any or all such patent rights.

ISO/IEC 11976 was prepared by Ecma International (as ECMA-380) and was adopted, under a special "fast-track procedure", by Joint Technical Committee ISO/IEC JTC 1, *Information technology*, in parallel with its approval by national bodies of ISO and IEC.

Withdrawn

## Introduction

Ecma Technical Committee TC31 was established in 1984 for the standardization of Optical Disks and Optical Disk Cartridges (ODC). Since its establishment, the Committee has made major contributions to ISO/IEC JTC 1/SC 23 toward the development of International Standards for optical disks with a diameter of 80 mm, 90 mm, 120 mm, 130 mm, 300 mm and 356 mm. Numerous standards have been developed by TC31 and published by Ecma, almost all of which have also been adopted by ISO/IEC under the fast-track procedure as International Standards.

The present Standard is the Second Generation of the UDO Standard initially published (1<sup>st</sup> Edition) as ECMA-350 in 2003 and as ISO/IEC 17345 in 2005.

Withdrawn

# Information technology — Data interchange on 130 mm rewritable and write-once-read-many ultra density optical (UDO) disk cartridges — Capacity: 60 Gbytes per cartridge — Second generation

## Section 1 — General

### 1 Scope

This International Standard specifies the mechanical, physical, and optical characteristics of a 130 mm optical disk cartridge (ODC) that employs thermo-optical Phase Change effects to enable data interchange between such disks.

This International Standard specifies two types of disk.

— Type RW (Rewritable) provides for data to be written, read and erased many times over the recording surfaces of the disk.

— Type WORM (Write Once Read Many) provides for data once written to be read a multiplicity of times. This type uses a Write Once Read Many times recording material (written marks cannot be erased and attempted modifications of the written marks are detectable). Multisession (incremental write operations) recording may be performed on Type WORM disks.

The disk is two-sided with a nominal capacity of 30,0 Gbytes per side and the cartridge (two sides) provides a nominal capacity of 60,0 Gbytes.

This International Standard specifies the following:

- the conditions for conformance testing and the Reference Drive;
- the environments in which the cartridges are to be operated and stored;
- the mechanical, physical and dimensional characteristics of the cartridge so as to provide mechanical interchangeability between data processing systems;
- the format of the information on the disk, both embossed and user-written, including the physical disposition of the tracks and sectors, the error correction codes, the modulation methods used;
- the characteristics of the embossed information on the disk;
- the thermo-optical characteristics of the disk, enabling processing systems to write data onto the disk;
- the minimum quality of user-written data on the disk, enabling data processing systems to read data from the disk.

This International Standard provides for interchange between optical disk drives. Together with a standard for volume and file structure, it provides for full data interchange between data processing systems.

## 2 Conformance

### 2.1 Optical disk

An ODC is in conformance with this International Standard if it meets all mandatory requirements specified therein.

A claim of conformance with this International Standard shall specify the Type, RW or WORM, implemented.

### 2.2 Generating system

A claim of conformance with this International Standard shall specify which Type(s) is (are) supported. A system generating an ODC for interchange is in conformance with this International Standard if it meets the mandatory requirements of this International Standard for the Type(s) supported.

### 2.3 Receiving system

A claim of conformance with this International Standard shall specify which Type(s) is (are) supported.

A system receiving an ODC for interchange is in conformance with this International Standard if it is able to process any recording made on the cartridge according to 2.1 on the Type(s) specified.

### 2.4 Compatibility statement

A claim of conformance with this International Standard shall include a statement listing any other Optical Disk Cartridge Standard supported by the system for which conformance is claimed. This statement shall specify the number of the Standard(s), including, where appropriate, the ODC Type(s), and whether support includes reading only or both reading and writing.

## 3 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO/IEC 28360:2007, *Information technology — Office equipment — Determination of chemical emission rates from electronic equipment*

ECMA-287 (2002), *Safety of electronic equipment*