

IEC 60227-7

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INTERNATIONAL STANDARD



Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V – Part 7: Flexible cables screened and unscreened with two or more conductors

and of rated voltages up to and including 300/500 V

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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POLYVINYL CHLORIDE INSULATED CABLES OF RATED VOLTAGES UP TO AND INCLUDING 450/750 V –

Part 7: Flexible cables screened and unscreened with two or more conductors and of rated voltages up to and including 300/500 V

FOREWORD

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This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 60227-7:1995+AMD1:2003+AMD2:2011 CSV. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

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IEC 60227-7 has been prepared by IEC technical committee 20: Electric cables. It is an International Standard.

This second edition cancels and replaces the first edition published in 1995, Amendment 1:2003 and Amendment 2:2011. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the reference to tests according to IEC 60227-2 has been withdrawn and replaced with a reference to IEC 63294;
- b) normative references have been updated.

The text of this International Standard is based on the following documents:

Draft	Report on voting
20/2144/FDIS	20/2157/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 60227 series, published under the general title *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V* can be found on the IEC website.

This document is to be used in conjunction with IEC 60227-1.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
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INTRODUCTION

The IEC 60227 series, published under the general title *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V,* consists of the following parts:

- IEC 60227-1: General requirements;
- IEC 60227-2: Test methods (withdrawn and replaced by IEC 63294);
- IEC 60227-3: Non-sheathed cables for fixed wiring;
- IEC 60227-4: Sheathed cables for fixed wiring;
- IEC 60227-5: Flexible cables (cords);
- IEC 60227-6: Lift cables and cables for flexible connections;

IEC 60227-7: Flexible cables screened and unscreened with two or more conductors and of rated voltages up to and including 300/500 V.

This part of IEC 60227, when used in conjunction with IEC 60227-1, forms the complete standard for flexible cables screened and unscreened with two or more conductors and of rated voltages up to and including 300/500 V only.

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POLYVINYL CHLORIDE INSULATED CABLES OF RATED VOLTAGES UP TO AND INCLUDING 450/750 V –

Part 7: Flexible cables screened and unscreened with two or more conductors and of rated voltages up to and including 300/500 V

1 General

1 Scope

This part of IEC 60227 details the particular specifications for polyvinyl chloride insulated, screened and unscreened control cables of rated voltages up to and including 300/500 V.

All cables comply with the appropriate requirements given in IEC 60227-1 and each individual type of cable complies with the particular requirements of this part.

This document provides the particular requirements for screened and unscreened control cables of rated voltages up to and including 300/500 V, which apply in addition to the appropriate requirements specified in IEC 60227-1, which apply to all cables. The tests for cables specified in the IEC 60227 series are described in IEC 63294.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE The IEC 60811 series is currently undergoing a revision, which will lead to a restructuring of its parts. A description of this, as well as a cross-reference table between the current and planned parts is given in IEC 60811-100.

IEC 60227-1:2007, Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V – Part 1: General requirements

IEC 60227-2:1997, Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V Part 2: Test methods Amendment 1 (2003)

IEC 60228, Conductors of insulated cables

IEC 60332-1-2, Tests on electric and optical fibre cables under fire conditions – Part 1-2: Test for vertical flame propagation for a single insulated wire or cable – Procedure for 1 kW pre-mixed flame

IEC 60811-401, Electric and optical fibre cables – Test methods for non-metallic materials – Part 401: Miscellaneous tests – Thermal ageing methods – Ageing in an air oven

IEC 60811-404, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 404: Miscellaneous tests – Mineral oil immersion tests for sheaths*

IEC 60811-409, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 409: Miscellaneous tests – Loss of mass test for thermoplastic insulations and sheaths*

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IEC 60811-501, Electric and optical fibre cables – Test methods for non-metallic materials – Part 501: Mechanical tests – Tests for determining the mechanical properties of insulating and sheathing compounds

IEC 60811-504, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 504: Mechanical tests – Bending tests at low temperature for insulation and sheaths*

IEC 60811-505, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 505: Mechanical tests – Elongation at low temperature for insulations and sheaths*

IEC 60811-506, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 506: Mechanical tests – Impact test at low temperature for insulations and sheaths*

IEC 60811-508, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 508: Mechanical tests – Pressure test at high temperature for insulation and sheaths*

IEC 60811-509, Electric and optical fibre cables – Test methods for non-metallic materials – Part 509: Mechanical tests – Test for resistance of insulations and sheaths to cracking (heat shock test)

IEC 60502-1:20042021, Power cables with extruded insulation and their accessories for rated voltages from 1 kV ($U_m = 1,2$ kV) up to 30 kV ($U_m = 36$ kV) – Part 1: Cables for rated voltages of 1 kV ($U_m = 1,2$ kV) and 3 kV ($U_m = 3,6$ kV) Amendment 1 (2009)

IEC 60719:1992, Calculation of the lower and upper limits for the average outer dimensions of cables with circular copper conductors and of rated voltages up to and including 450/750 V

IEC 60811-1-1:1993, Common test methods for insulating and sheathing materials of electric cables – Part 1: Methods for general application – Section 1: Measurement of thickness and overall dimensions – Tests for determining the mechanical properties Amendment 1 (2001)

IEC 60811-1-2:1985, Common test methods for insulating and sheathing materials of electric cables Part 1: Methods for general application Section Two: Thermal ageing methods Amendment 1 (1989) Amendment 2 (2000)

IEC 60811-1-4:1985, Common test methods for insulating and sheathing materials of electric cables – Part 1: Methods for general application – Section Four: Tests at low temperature Amendment 1 (1993) Amendment 2 (2001)

IEC 60811-2-1:1998, Common test methods for insulating and sheathing materials of electric and optical cables – Part 2-1: Methods specific to elastomeric compounds – Ozone resistance, hot set and mineral oil immersion tests Amendment 1 (2001)

IEC 60811-3-1:1985, Common test methods for insulating and sheathing materials of electric cables — Part 3: Methods specific to PVC compounds — Section One: Pressure test at high temperature — Tests for resistance to cracking Amendment 1 (1994) Amendment 2 (2001)

IEC 60811-3-2:1985, Common test methods for insulating and sheathing materials of electric cables – Part 3: Methods specific to PVC compounds – Section Two: Loss of mass test – Thermal stability test

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Amendment 1 (1993) Amendment 2 (2003)

IEC 62153-4-3:20062013, Metallic communication cable test methods – Part 4-3: Electromagnetic compatibility (EMC) – Surface transfer impedance – Triaxial method

IEC 63294:2021, Test methods for electric cables with rated voltages up to and including 450/750 V



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- IEC 60227-5: Flexible cables (cords);

IEC 60227-6: Lift cables and cables for flexible connections;

IEC 60227-7: Flexible cables screened and unscreened with two or more conductors and of rated voltages up to and including 300/500 V.

This part of IEC 60227, when used in conjunction with IEC 60227-1, forms the complete standard for flexible cables screened and unscreened with two or more conductors and of rated voltages up to and including 300/500 V only.

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POLYVINYL CHLORIDE INSULATED CABLES OF RATED VOLTAGES UP TO AND INCLUDING 450/750 V –

Part 7: Flexible cables screened and unscreened with two or more conductors and of rated voltages up to and including 300/500 V

1 Scope

This part of IEC 60227 details the particular specifications for polyvinyl chloride insulated, screened and unscreened control cables of rated voltages up to and including 300/500 V.

This document provides the particular requirements for screened and unscreened control cables of rated voltages up to and including 300/500 V, which apply in addition to the appropriate requirements specified in IEC 60227-1, which apply to all cables. The tests for cables specified in the IEC 60227 series are described in IEC 63294.

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IEC 60811-508, Electric and optical fibre cables – Test methods for non-metallic materials – Part 508: Mechanical tests – Pressure test at high temperature for insulation and sheaths

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IEC 60502-1:2021, Power cables with extruded insulation and their accessories for rated voltages from 1 kV ($U_m = 1,2$ kV) up to 30 kV ($U_m = 36$ kV) – Part 1: Cables for rated voltages of 1 kV ($U_m = 1,2$ kV) and 3 kV ($U_m = 3,6$ kV)

IEC 60719, Calculation of the lower and upper limits for the average outer dimensions of cables with circular copper conductors and of rated voltages up to and including 450/750 V

IEC 62153-4-3:2013, Metallic communication cable test methods – Part 4-3: Electromagnetic compatibility (EMC) – Surface transfer impedance – Triaxial method

IEC 63294:2021, Test methods for electric cables with rated voltages up to and including 450/750 V