

INTERNATIONAL STANDARD

IEC 60371-3-5

Second edition
2005-11

Insulating materials based on mica –

Part 3: Specifications for individual materials – Sheet 5: Glass-backed mica paper with an epoxy resin binder for post-impregnation (VPI)

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CONTENTS

FOREWORD.....	3
INTRODUCTION.....	5
1 Scope.....	6
2 Normative references	6
3 Designation	6
4 Requirements: raw materials	8
4.1 Mica paper	8
4.2 Glass fabric.....	8
4.3 Epoxy resin	8
5 Requirements: composition and tolerances.....	8
6 Requirements for material (as received)	9
6.1 General	9
6.2 Width	9
6.3 Thickness.....	9
6.4 Length.....	9
6.5 Cores	9
6.6 Joins	10
6.7 Tensile strength in the warp direction	10
6.8 Stiffness.....	10
6.9 Air permeance.....	10
7 Packing	10
Table 1 – Composition low bond, with a resin content in the range $(8 \pm 3) \%$	7
Table 2 – Composition medium bond, with a resin content in the range $(16 \pm 3) \%$	8
Table 3 – Tolerance on width.....	9
Table 4 – Air porosity.....	10

INTERNATIONAL ELECTROTECHNICAL COMMISSION

INSULATING MATERIALS BASED ON MICA –

Part 3: Specifications for individual materials – Sheet 5: Glass-backed mica paper with an epoxy resin binder for post-impregnation (VPI)

FOREWORD

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International Standard IEC 60371-3-5 has been prepared by IEC technical committee 15: Standards on specifications for electrical insulating materials.

This second edition cancels and replaces the first edition, published in 1992, and constitutes a technical revision.

The main changes with regard to the previous edition include adjustments needed to align this standard with changes included in the latest edition of IEC 60371-2.

The text of this standard is based on the following documents:

FDIS	Report on voting
15/228/FDIS	15/246/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

INTRODUCTION

This part of IEC 60371 forms part of a series which deals with insulating materials built up from mica splittings or mica paper with or without reinforcement, and with mica paper in its pure state for use in electrical equipment..

IEC 60371 consists of three parts under the main title *Specification for insulating materials based on mica*:

Part 1: Definitions and general requirements

Part 2: Methods of test

Part 3: Specifications for individual materials

This standard contains one of the sheets comprising part 3, as follows:

Sheet 5: Glass-backed mica paper with an epoxy resin binder for post-impregnation (VPI – *vacuum pressure impregnation*)

INSULATING MATERIALS BASED ON MICA –

Part 3: Specifications for individual materials – Sheet 5: Glass-backed mica paper with an epoxy resin binder for post-impregnation (VPI)

1 Scope

This part of IEC 60371 gives requirements for electrical insulating materials made by combining mica paper with glass fabric and bonding them together with a small amount of epoxy resin. The material is supplied in a flexible state and is designed for use in conjunction with vacuum pressure impregnation (VPI) with compatible impregnates. The final cured properties will be primarily dependent on the VPI resin used.

Two bond contents are specified:

- low bond with a resin content of $(8 \pm 3) \%$;
- medium bond with a resin content of $(16 \pm 3) \%$.

Materials which conform to this specification meet established levels of performance. However, the selection of a material by a user for a specific application should be based on the actual requirements necessary for adequate performance in that application and not based on this specification alone.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60371-2:2004, *Specification for insulating materials based on mica – Part 2: Methods of test*

IEC 60371-3-2, *Insulating materials based on mica – Part 3: Specifications for individual materials – Sheet 2: Mica paper*

ISO 5636-5:2003, *Paper and board – Determination of air permeance and air resistance (medium range) – Part 5: Gurley method*