

REDLINE VERSION



Magnetic materials –

Part 6: Methods of measurement of the magnetic properties of magnetically soft metallic and powder materials at frequencies in the range 20 Hz to ~~200~~ 100 kHz by the use of ring specimens

INTERNATIONAL
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COMMISSION

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CONTENTS

FOREWORD.....	4
INTRODUCTION.....	4
1 Scope.....	7
2 Normative references	7
3 Terms and definitions	8
4 General principles of measurement	8
4.1 Principle of the ring method	8
4.2 Test specimen	8
4.3 Windings.....	9
5 Temperature measurements	10
6 Measurement of magnetic the relative amplitude permeability and the AC magnetization curve using the voltmeter-ammeter method	10
6.1 Introduction General	10
6.2 Apparatus and connections	10
6.3 Waveform of induced secondary voltage or magnetizing current	11
6.4 Determination of characteristics.....	12
6.4.1 Determination of the peak value of the magnetic field strength	12
6.4.2 Determination of the peak value of the magnetic flux density	13
6.4.3 Determination of the r.m.s. amplitude permeability and the relative amplitude permeability.....	13
6.4.4 Determination of the AC magnetization curve	14
7 Measurement of the specific total loss by the wattmeter method.....	14
7.1 Principle of measurement.....	14
7.2 Voltage measurement	16
7.2.1 Average type voltmeter, V_1	16
7.2.2 R.M.S. type voltmeter, V_2	16
7.3 Power measurement	16
7.4 Procedure for the measurement of the specific total loss	16
7.5 Determination of the specific total loss.....	16
Measurement of magnetic properties using a digital impedance bridge.....	16
 Principle of measurement.....	16
 Apparatus.....	16
 Procedure.....	16
 Determination of the relative a.c. inductance permeability.....	16
 Determination of the specific total loss.....	16
Measurement of magnetic properties using digital methods.....	16
 Introduction.....	16
 Apparatus and connections.....	16
 Magnetizing current waveform.....	16
 Magnetizing winding.....	16
 Determination of the magnetic field strength.....	16
 Determination of the magnetic flux density.....	16
 Determination of the relative a.c. permeability.....	16
 Determination of a.c. magnetization curve.....	16
 Determination of the specific total loss.....	16
8 Uncertainties	22

9	Test report.....	22
	Annex A (informative) Guidance on requirements for windings and instrumentation in order to minimise additional losses	24
	A.1 Introduction General	24
	A.2 Reduction of additional losses	24
	Annex B (informative) Digital sampling technique for the determination of magnetic properties and numerical air flux compensation	25
	B.1 General.....	25
	B.2 Technical details and requirements	25
	B.3 Calibration aspects	29
	B.4 Numerical air flux compensation	29
	Annex C (informative) Sinusoidal waveform control by digital means	30
	Bibliography.....	31
	Figure – Circuit of the digital impedance bridge method.....	
	Figure – Circuit of the digital method	
	Figure 1 – Circuit of the ring method measurement apparatus.....	11
	Figure 2 – Circuit of the conventional analogue wattmeter method (also representing the metrological principle of the digital wattmeter method)	15
	Figure 3 – The wattmeter method when connected with the digital sampling technique (example of circuit)	15

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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This Redline version provides you with a quick and easy way to compare all the changes between this standard and its previous edition. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

International Standard IEC 60404-6 has been prepared by IEC technical committee 68: Magnetic alloys and steels.

This third edition cancels and replaces the second published in 2003. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) adaption to modern measurement and evaluation methods, in particular the introduction of the widely spread digital sampling method for the acquisition and evaluation of the measured data;
- b) limitation of the frequency range up to 100 kHz;
- c) deletion of Clause 7 of the second edition that specified the measurement of magnetic properties using a digital impedance bridge;
- d) addition of a new Clause 7 on the measurement of the specific total loss by the wattmeter method, including an example of the application of the digital sampling method;
- e) addition of an informative annex on the technical details of the digital sampling technique for the determination of magnetic properties.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
68/595/FDIS	68/600/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60404 series, published under the general title *Magnetic materials*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

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- amended.

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INTRODUCTION

~~This edition of IEC 60404-6 has been prepared by WG2 in the TC68 maintenance programme of publications. The d.c. measurements in the first edition of this standard are now covered in IEC 60404-4 and Amendment 1 to that standard. This edition of IEC 60404-6 includes measurements on magnetically soft powder materials. Since measurements on these materials at high frequencies employ some of the techniques used to measure magnetic components, there has been active collaboration with IEC TC51. IEC TC51 recently started to publish the new IEC 62044 series which will be composed of four parts. IEC 62044-3 presents methods of measurement of magnetic properties at high excitation levels appropriate to various ferrite core applications, whereas this edition of IEC 60404-6 covers the requirements of material measurements excluding ferrites, so that the two standards do not overlap.~~

MAGNETIC MATERIALS –

Part 6: Methods of measurement of the magnetic properties of magnetically soft metallic and powder materials at frequencies in the range 20 Hz to ~~200~~ 100 kHz by the use of ring specimens

1 Scope

This part of IEC 60404 specifies methods for the measurement of AC magnetic properties of soft magnetic materials, other than electrical steels and soft ferrites, in the frequency range 20 Hz to ~~200~~ 100 kHz. The materials covered by this part of IEC 60404 include those speciality alloys listed in IEC 60404-8-6, amorphous and nano-crystalline soft magnetic materials, pressed and sintered and metal injection moulded parts such as are listed in IEC 60404-8-9, cast parts and magnetically soft composite materials.

The object of this part is to define the general principles and the technical details of the measurement of the magnetic properties of magnetically soft materials by means of ring methods. For materials supplied in powder form, a ring test specimen is formed by the appropriate pressing method for that material.

~~DC magnetic measurements on magnetically soft materials shall be~~ The measurement of the DC magnetic properties of soft magnetic materials is made in accordance with the ring method of IEC 60404-4. The determinations of the magnetic characteristics of magnetically soft components ~~shall be~~ are made in accordance with IEC 62044-3.

NOTE IEC 62044-3:2000 specifies methods for the measurement of AC magnetic characteristics of magnetically soft components in the frequency range up to 10 MHz.

Normally, the measurements ~~shall be~~ are made at an ambient temperature of $(23 \pm 5) ^\circ\text{C}$ on ring test specimens which have first been magnetized, then demagnetized. Measurements can be made over other temperature ranges by agreement between ~~supplier and purchaser~~ parties concerned.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-121, *International Electrotechnical Vocabulary – Part 121: Electromagnetism*

IEC 60050-221, *International Electrotechnical Vocabulary – Chapter 221: Magnetic materials and components*

IEC 60404-2:~~1996~~, *Magnetic materials – Part 2: Methods of measurement of the magnetic properties of electrical steel sheet and strip by means of an Epstein frame*

IEC 60404-4:~~1995~~, *Magnetic materials – Part 4: Methods of measurement of d.c. magnetic properties of iron and steel*

~~Amendment 1:2000~~

IEC 60404-8-6:~~1999~~, *Magnetic materials – Part 8-6: Specifications for individual materials – Soft magnetic metallic materials*

IEC 60404-8-9:~~1994~~, *Magnetic materials – Part 8: Specifications for individual materials – Section 9: Standard specification for sintered soft magnetic materials*

IEC 62044-3:~~2000~~, *Cores made of soft magnetic materials – Measuring methods – Part 3: Magnetic properties at high excitation levels*

ISO/IEC Guide 98-3, *Uncertainty of measurement – Part 3: Guide to the expression of uncertainty in measurement*, ~~1993~~ (GUM:1995)

INTERNATIONAL STANDARD

NORME INTERNATIONALE



Magnetic materials –

Part 6: Methods of measurement of the magnetic properties of magnetically soft metallic and powder materials at frequencies in the range 20 Hz to 100 kHz by the use of ring specimens

Matériaux magnétiques –

Partie 6: Méthodes de mesure des propriétés magnétiques des matériaux métalliques et des matériaux en poudre magnétiquement doux, aux fréquences comprises entre 20 Hz et 100 kHz, sur des éprouvettes en forme de tore

CONTENTS

FOREWORD	4
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 General principles of measurement	7
4.1 Principle of the ring method	7
4.2 Test specimen	7
4.3 Windings	8
5 Temperature measurements	9
6 Measurement of the relative amplitude permeability and the AC magnetization curve	9
6.1 General	9
6.2 Apparatus and connections	9
6.3 Waveform of induced secondary voltage or magnetizing current	10
6.4 Determination of characteristics	11
6.4.1 Determination of the peak value of the magnetic field strength	11
6.4.2 Determination of the peak value of the magnetic flux density	12
6.4.3 Determination of the r.m.s. amplitude permeability and the relative amplitude permeability	12
6.4.4 Determination of the AC magnetization curve	13
7 Measurement of the specific total loss by the wattmeter method	13
7.1 Principle of measurement	13
7.2 Voltage measurement	15
7.2.1 Average type voltmeter	15
7.2.2 R.M.S. type voltmeter	15
7.3 Power measurement	15
7.4 Procedure for the measurement of the specific total loss	15
7.5 Determination of the specific total loss	15
8 Uncertainties	16
9 Test report	16
Annex A (informative) Guidance on requirements for windings and instrumentation in order to minimise additional losses	17
A.1 General	17
A.2 Reduction of additional losses	17
Annex B (informative) Digital sampling technique for the determination of magnetic properties and numerical air flux compensation	18
B.1 General	18
B.2 Technical details and requirements	18
B.3 Calibration aspects	22
B.4 Numerical air flux compensation	22
Annex C (informative) Sinusoidal waveform control by digital means	23
Bibliography	24
Figure 1 – Circuit of the measurement apparatus	10

Figure 2 – Circuit of the conventional analogue wattmeter method (also representing the metrological principle of the digital wattmeter method)	14
Figure 3 – The wattmeter method when connected with the digital sampling technique (example of circuit)	14

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SOMMAIRE

AVANT-PROPOS	28
1 Domaine d'application	30
2 Références normatives	30
3 Termes et définitions	31
4 Principes généraux de mesure	31
4.1 Principe de la méthode du tore	31
4.2 Eprouvette d'essai	31
4.3 Enroulements	32
5 Mesures de température	33
6 Mesure de la perméabilité d'amplitude relative et de la courbe d'aimantation en courant alternatif	33
6.1 Généralités	33
6.2 Appareils et branchements	33
6.3 Forme d'onde de la tension secondaire induite ou du courant magnétisant	34
6.4 Détermination des caractéristiques	35
6.4.1 Détermination de la valeur de crête du champ magnétique	35
6.4.2 Détermination de la valeur de crête de l'induction magnétique	36
6.4.3 Détermination de la perméabilité d'amplitude efficace et de la perméabilité d'amplitude relative	37
6.4.4 Détermination de la courbe d'aimantation en courant alternatif	37
7 Mesure des pertes totales massiques par la méthode du wattmètre	37
7.1 Principe de mesure	37
7.2 Mesure de la tension	39
7.2.1 Voltmètre de valeur moyenne	39
7.2.2 Voltmètre de valeur efficace	39
7.3 Mesure de la puissance	39
7.4 Procédure de mesure des pertes totales massiques	40
7.5 Détermination des pertes totales massiques	40
8 Incertitudes	40
9 Rapport d'essai	41
Annexe A (informative) Recommandations relatives aux exigences des enroulements et de l'instrumentation afin de réduire le plus possible les pertes complémentaires	42
A.1 Généralités	42
A.2 Réduction des pertes complémentaires	42
Annexe B (informative) Technique d'échantillonnage numérique pour la détermination des propriétés magnétiques et compensation numérique du flux d'air	43
B.1 Généralités	43
B.2 Détails techniques et exigences	44
B.3 Aspects liés à l'étalonnage	47
B.4 Compensation numérique du flux d'air	48
Annexe C (informative) Contrôle de la forme d'onde sinusoïdale par des moyens numériques	49
Bibliographie	50
Figure 1 – Circuit de l'appareillage de mesure	34

Figure 2 – Circuit de la méthode du wattmètre analogique conventionnel (représentant également le principe métrologique de la méthode du wattmètre numérique)	38
Figure 3 – Méthode du wattmètre associée à la technique d'échantillonnage numérique (exemple de circuit)	39

COMMISSION ÉLECTROTECHNIQUE INTERNATIONALE

MATÉRIAUX MAGNÉTIQUES –

Partie 6: Méthodes de mesure des propriétés magnétiques des matériaux métalliques et des matériaux en poudre magnétiquement doux, aux fréquences comprises entre 20 Hz et 100 kHz, sur des éprouvettes en forme de tore

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La Norme internationale IEC 60404-6 a été établie par le comité d'études 68 de l'IEC: Matériaux magnétiques tels qu'alliages et aciers.

Cette troisième édition annule et remplace la deuxième édition parue en 2003. Cette édition constitue une révision technique.

Cette édition inclut les modifications techniques majeures suivantes par rapport à l'édition précédente:

- a) adaptation aux méthodes modernes de mesure et d'évaluation, notamment l'introduction de la méthode d'échantillonnage numérique largement répandue pour l'acquisition et l'évaluation des données mesurées;
- b) limitation de la gamme de fréquences à 100 kHz;
- c) suppression de l'Article 7 de la deuxième édition qui spécifiait la mesure des propriétés magnétiques à l'aide d'un pont d'impédance numérique;
- d) ajout d'un nouvel Article 7 sur la mesure des pertes totales massiques par la méthode du wattmètre, y compris un exemple d'application de la méthode d'échantillonnage numérique;
- e) ajout d'une annexe informative concernant les détails de la technique d'échantillonnage numérique pour déterminer les propriétés magnétiques du matériau.

Le texte de cette Norme internationale est issu des documents suivants:

FDIS	Rapport de vote
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Le rapport de vote indiqué dans le tableau ci-dessus donne toute information sur le vote ayant abouti à l'approbation de la présente Norme internationale.

Ce document a été rédigé selon les Directives ISO/IEC, Partie 2.

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- amendé.

MATÉRIAUX MAGNÉTIQUES –

Partie 6: Méthodes de mesure des propriétés magnétiques des matériaux métalliques et des matériaux en poudre magnétiquement doux, aux fréquences comprises entre 20 Hz et 100 kHz, sur des éprouvettes en forme de tore

1 Domaine d'application

La présente partie de l'IEC 60404 spécifie les méthodes à utiliser pour mesurer les propriétés magnétiques en courant alternatif des matériaux magnétiques doux autres que les aciers électriques et les ferrites doux, aux fréquences comprises entre 20 Hz et 100 kHz. Les matériaux couverts par la présente partie de l'IEC 60404 incluent les alliages de spécialité répertoriés dans l'IEC 60404-8-6, les matériaux magnétiques doux amorphes et nanocristallins, les pièces compressées frittées et les pièces moulées par injection de métal répertoriées dans l'IEC 60404-8-9, ainsi que les pièces moulées et les matériaux composites magnétiquement doux.

L'objet de la présente partie est de définir les principes généraux et les détails techniques de la mesure des propriétés magnétiques des matériaux magnétiquement doux au moyen des méthodes du tore. Pour les matériaux livrés sous forme de poudre, une éprouvette d'essai en forme d'anneau est réalisée à l'aide de la méthode de compression appropriée pour le matériau considéré.

La mesure des propriétés magnétiques en courant continu des matériaux magnétiquement doux est réalisée selon la méthode du tore de l'IEC 60404-4. Les déterminations des propriétés magnétiques des composants magnétiquement doux sont réalisées selon l'IEC 62044-3.

NOTE L'IEC 62044-3:2000 spécifie les méthodes à utiliser pour mesurer les propriétés magnétiques en courant alternatif des composants magnétiquement doux, aux fréquences allant jusqu'à 10 MHz.

Normalement, les mesures sont réalisées à une température ambiante de $(23 \pm 5) ^\circ\text{C}$ sur des éprouvettes d'essai qui ont été dans un premier temps aimantées, puis désaimantées. Des mesures peuvent être réalisées pour d'autres plages de températures, sous réserve d'un accord entre les parties concernées.

2 Références normatives

Les documents suivants cités dans le texte constituent, pour tout ou partie de leur contenu, des exigences du présent document. Pour les références datées, seule l'édition citée s'applique. Pour les références non datées, la dernière édition du document de référence s'applique (y compris les éventuels amendements).

IEC 60050-121, *Vocabulaire Electrotechnique International – Partie 121: Electromagnétisme*

IEC 60050-221, *Vocabulaire Electrotechnique International – Chapitre 221: Matériaux et composants magnétiques*

IEC 60404-2, *Matériaux magnétiques – Partie 2: Méthodes de mesure des propriétés magnétiques des tôles et bandes magnétiques en acier au moyen d'un cadre Epstein*

IEC 60404-4, *Matériaux magnétiques – Partie 4: Méthodes de mesure en courant continu des propriétés magnétiques du fer et de l'acier*

IEC 60404-8-6, *Matériaux magnétiques – Partie 8-6: Spécifications pour matériaux particuliers — Matériaux métalliques magnétiquement doux*

IEC 60404-8-9, *Matériaux magnétiques – Partie 8: Spécifications pour matériaux particuliers – Section 9: Spécification des matériaux magnétiques doux frittés*

IEC 62044-3:2000, *Noyaux en matériaux magnétiques doux – Méthodes de mesure – Partie 3: Propriétés magnétiques à niveau élevé d'excitation*

ISO/IEC Guide 98-3, *Incertitude de mesure – Partie 3: Guide pour l'expression de l'incertitude de mesure (GUM:1995)*