

INTERNATIONAL STANDARD

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Mating dimensions between differential pressure (type) measuring instruments and flanged-on shut-off devices up to 413 bar (41,3 MPa)

*Dimensions des raccords entre les instruments
de mesure à différentiel de pression et les dispositifs d'arrêt
sur bride allant jusqu'à 413 bar (41,3 MPa)*

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CONTENTS

	Page
FOREWORD	3
INTRODUCTION	4
Clause	
1 Scope	5
2 Normative references	5
3 Dimensions	6
3.1 Connection dimensions at the differential pressure (type) instrument	6
3.2 Connection dimensions at the shut-off device	6
3.3 Seal rings	6
3.4 Flange connection (see figures 4 and 5)	8
4 Installation	8
5 Material for the bolts	8
6 Marking.....	8
Figure 1 – Connection to the differential pressure (type) measuring device – Dimensions	9
Figure 2 – Connection of a shut-off device type A (with spigot) – Dimensions	10
Figure 3 – Connection of a shut-off device type B (without spigot) – Dimensions	11
Figure 4 – Assembly drawing with shut-off device type A (with spigot)	12
Figure 5 – Assembly drawing with shut-off device type B (without spigot)	13

INTERNATIONAL ELECTROTECHNICAL COMMISSION

MATING DIMENSIONS BETWEEN DIFFERENTIAL PRESSURE (TYPE) MEASURING INSTRUMENTS AND FLANGED-ON SHUT-OFF DEVICES UP TO 413 bar (41,3 MPa)

FOREWORD

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International Standard IEC 61518 has been prepared by subcommittee 65B: Devices, of IEC technical committee 65: Industrial-process measurement and control.

The text of this standard is based on the following documents:

FDIS	Report on voting
65B/415/FDIS	65B/423/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 3.

The committee has decided that the contents of this publication will remain unchanged until 2006. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

INTRODUCTION

In a process, many shut-off devices (manifolds) are flanged direct on to the differential pressure (type) measuring instrument (instrument).

Very often, however, the shut-off device and the measuring device are supplied by different manufacturers. It is, therefore, essential to have the mating dimensions properly defined. In the process industry, leakages must be avoided. In some plants, especially in processes involving flammable or toxic gases, such a leakage can lead to risks to the plant, to its installations, to the environment, and last, but not least, to personal safety of human beings.

In view of accidents reported from various locations, where the accident was caused by leakage between the instrument and the manifold, it was found necessary to standardize the mating dimensions, with its tolerances, for this combination.

MATING DIMENSIONS BETWEEN DIFFERENTIAL PRESSURE (TYPE) MEASURING INSTRUMENTS AND FLANGED-ON SHUT-OFF DEVICES UP TO 41,3 bar (41,3 MPa)

1 Scope

This International Standard is applicable to differential pressure (type) measuring instruments (instrument) with a shut-off device (manifold) directly bolted on to them.

This standard specifies mating dimensions and tolerances, threads, bolts, and gaskets for a maximum allowable working pressure of 41,3 MPa (413 bar) at 38 °C.

This standard does not apply to assemblies that provide additional sealing elements (adapters) between the instrument and the manifold.

Where the possibility exists, shut-off devices shall be mounted on either side of the instrument, and all connections shall then meet this standard.

Elements, such as flanged coupling joints, may apply this standard or parts thereof to increase standardization at the discretion of the supplier and the end-user.

This standard is only valid for instrument and manifold flanges manufactured from a metallic material with yield strength equal to, or larger than, 190 N/mm².

2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this International Standard. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 48:1994, *Rubber, vulcanized or thermoplastic – Determination of hardness (hardness between 10 IRHD and 100 IRHD)*

ISO 898-1:1999, *Mechanical properties of fasteners made of carbon steel and alloy steel – Part 1: Bolts, screws and studs*

ISO 1629:1995, *Rubber and latices – Nomenclature*

ISO 3506 (all parts), *Mechanical properties of corrosion-resistant stainless-steel fasteners*

ISO 3601-1:1988, *Fluid systems – Sealing devices – O-rings – Part 1: Inside diameters, cross-sections, tolerances and size identification code*

ISO 3601-3:1987, *Fluid systems – Sealing devices – O-rings – Part 3: Quality acceptance criteria*

ASME B18.3.1M:1986 (R1993), *Screws, socket head cap (metric series)*

ASME B18.2.1:1996, *Square and Hex Bolts and Screws Inch Series*

ASTM A193:1999, *Specification for alloy steel and stainless steel bolting materials for high-temperature service*

ASTM A449:1993, *Specification for quenched and tempered steel bolts and studs*