

IEC 63010-1

Edition 1.0 2017-11

INTERNATIONAL STANDARD

Halogen-free thermoplastic insulated and sheathed flexible cables of rated voltages up to and including 300/300 V – Part 1: General requirements and cables

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ICS 29.060.20 ISBN 978-2-8322-5074-7

Warning! Make sure that you obtained this publication from an authorized distributor.

– 2 –

CONTENTS

F	OREWOR	ND	4
1	Scope		6
2	Norma	tive references	6
3	Terms	and definitions	7
	3.1 E	Definitions relating to insulating and sheathing materials	7
		Definitions relating to the tests	
4		designation	
5	Rated	voltage	8
6		ıg	
-		ndication of origin and cable identification and cable type	
		Continuity of marks	
		Ourability	
		.egibility	
7		dentification	
	7.1	General requirements	9
		Colour scheme	
	7.3	Colour combination green-and-yellow	9
8	Genera	al requirements for the construction of cables	10
	8.1	Conductors	10
	8.1.1	Material	10
	8.1.2	Construction	10
	8.1.3	Check on construction	10
	8.1.4	Electrical resistance	10
	8.1.5	Sizes of cable	10
	8.2 I	nsulation	
	8.2.1	Material	
	8.2.2	Application to the conductor	
	8.2.3	Thickness	
	8.2.4	Mechanical properties	
		Filler (optional)	
	8.3.1	Material	
	8.3.2 8.4	ApplicationAssembly	
		Sheath	
	8.5.1	Material	
	8.5.2	Application	
	8.5.3	Thickness	
	8.5.4	Mechanical properties	
	8.6 Tests on completed cables		
	8.6.1	Electrical properties	
	8.6.2	Overall dimensions	
	8.6.3	Mechanical strength of flexible cables	19
	8.6.4	Tests under fire conditions	19
	8.6.5	Compatibility of materials	19

- 3 -

Annex A (normative) Assessment of halogens	20
A.1 Requirements for extruded material	20
A.1.1 Type test	20
A.1.2 Sample test	20
A.2 Requirements for non-extruded materials	21
Annex B (normative) Tables for cable dimension and insulation resistance	22
Annex C (normative) Requirements for compatibility test	23
C.1 Test conditions	23
C.2 Requirements	23
Table 1 – Examples of maximum permitted voltages against rated voltage of cable	8
Table 2 – Requirements for halogen-free thermoplastic insulating compound	12
Table 3 – Requirements for halogen-free thermoplastic sheathing compounds	15
Table 4 – Tests for cable types 111 and 111f	17
Table A.1 – Type test for extruded material for the assessment of halogens	20
Table A.2 – Sample test for extruded material for the assessment of halogens	20
Table B.1 – General data for cable types 111 and 111f	22
Table C.1 – Requirements for compatibility test	23

INTERNATIONAL ELECTROTECHNICAL COMMISSION

HALOGEN-FREE THERMOPLASTIC INSULATED AND SHEATHED FLEXIBLE CABLES OF RATED VOLTAGES UP TO AND INCLUDING 300/300 V –

Part 1: General requirements and cables

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 63010-1 has been prepared by IEC technical committee 20: Electric cables.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
20/1760/FDIS	20/1773/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

- 5 -

A list of all parts in the IEC 63010 series, published under the general title *Halogen-free* thermoplastic insulated and sheathed flexible cables of rated voltages up to and including 300/300 V, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

HALOGEN-FREE THERMOPLASTIC INSULATED AND SHEATHED FLEXIBLE CABLES OF RATED VOLTAGES UP TO AND INCLUDING 300/300 V –

– 6 –

Part 1: General requirements and cables

1 Scope

This part of IEC 63010 applies to cables with insulation and sheaths based on halogen-free thermoplastic compounds for use with small devices and for short connections to desktop electrical appliances where flexibility is of prime importance. These cables have a voltage rating U_0/U up to and including 300/300 V. Maximum operating temperature for the cables in this document is 70 °C.

NOTE 1 For these types of flexible cables the term cord is also used.

NOTE 2 Unlike other cables that are described as "halogen-free" as part of an overall fire performance capability, cables conforming to IEC 63010 have no requirements relating to evolution of smoke.

NOTE 3 Not to be used for fixed installation, extension leads or completed cordsets longer than four meters.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60227-2:1997, Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V - Part 2: Test methods IEC 60227-2:1997/AMD1:2003

IEC 60228:2004, Conductors of insulated cables

IEC 60332-1-2:2004, Tests on electric and optical fibre cables under fire conditions - Part 1-2: Test for vertical flame propagation for a single insulated wire or cable - Procedure for 1 kW pre-mixed flame

IEC 60684-2, Flexible insulating sleeving - Part 2: Methods of test

IEC 60754-1, Test on gases evolved during combustion of materials from cables - Part 1: Determination of the halogen acid gas content

IEC 60754-2, Test on gases evolved during combustion of materials from cables - Part 2: Determination of acidity (by pH measurement) and conductivity

IEC 60811-401, Electric and optical fibre cables - Test methods for non-metallic materials - Part 401: Miscellaneous tests - Thermal ageing methods - Ageing in an air oven

IEC 60811-501, Electric and optical fibre cables - Test methods for non-metallic materials - Part 501: Mechanical tests - Tests for determining the mechanical properties of insulating and sheathing compounds

-7-

IEC 60811-502, Electric and optical fibre cables - Test methods for non-metallic materials - Part 502: Mechanical tests - Shrinkage test for insulations

IEC 60811-504, Electric and optical fibre cables - Test methods for non-metallic materials - Part 504: Mechanical tests - Bending tests at low temperature for insulation and sheaths

IEC 60811-505, Electric and optical fibre cables - Test methods for non-metallic materials - Part 505: Mechanical tests - Elongation at low temperature for insulations and sheaths

IEC 60811-506, Electric and optical fibre cables - Test methods for non-metallic materials - Part 506: Mechanical tests - Impact test at low temperature for insulations and sheaths

IEC 60811-508, Electric and optical fibre cables - Test methods for non-metallic materials - Part 508: Mechanical tests - Pressure test at high temperature for insulation and sheaths

IEC 62440, Electric cables with a rated voltage not exceeding 450/750 V - Guide to use

IEC 63010-2:2017, Halogen-free thermoplastic insulated and sheathed cables of rated voltage up to and including 300/300 V – Part 2: Test methods