PRE-RELEASE VERSION (FDIS)

Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes –
Part 1: General requirements

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FINAL DRAFT INTERNATIONAL STANDARD (FDIS)

PROJECT NUMBER:
IEC 60309-1 ED5

DATE OF CIRCULATION: 2021-03-19
CLOSING DATE FOR VOTING: 2021-04-30

SUPERSEDES DOCUMENTS:
23H/456/CDV, 23H/465A/RVC

IEC SC 23H: PLUGS, SOCKET-OUTLETS AND COUPLERS FOR INDUSTRIAL AND SIMILAR APPLICATIONS, AND FOR ELECTRIC VEHICLES

SECRETARIAT: France
SECRETARY: Mr Bertrand Doignon

OF INTEREST TO THE FOLLOWING COMMITTEES:

FUNCTIONS CONCERNED:

☐ EMC  ☐ ENVIRONMENT  ☐ QUALITY ASSURANCE  ☐ SAFETY

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TITLE:

Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes - Part 1: General requirements

PROPOSED STABILITY DATE: 2025

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

PLUGS, FIXED OR PORTABLE SOCKET-OUTLETS AND APPLIANCE INLETS FOR INDUSTRIAL PURPOSES –

Part 1: General requirements

FOREWORD

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International Standard IEC 60309-1 has been prepared by subcommittee SC 23H: Plugs, socket-outlets and couplers for industrial and similar applications, and for electric vehicles, of IEC technical committee 23: Electrical accessories.


This edition includes the following significant technical changes with respect to the previous edition:

a) addition of classification, requirements and tests for accessories with shutters;
b) additional marking to indicate neutral terminal and/or earthing terminal;
c) replacement of the term "connector" by the term "portable socket-outlet".
The text of this International Standard is based on the following documents:

<table>
<thead>
<tr>
<th>FDIS</th>
<th>Report on voting</th>
</tr>
</thead>
<tbody>
<tr>
<td>23H/XX/FDIS</td>
<td>23H/XX/RVD</td>
</tr>
</tbody>
</table>

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

In this document, the following print types are used:

- requirements proper: in roman type;
- test specifications: in italic type;
- notes: in smaller roman type.

Subsequent parts of IEC 60309 deal with the requirements of particular types of accessories. The clauses of these particular requirements supplement or modify the corresponding clauses in this document.

A list of all parts in the IEC 60309 series, published under the general title Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes, can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.
PLUGS, FIXED OR PORTABLE SOCKET-OUTLETS AND APPLIANCE INLETS FOR INDUSTRIAL PURPOSES –

Part 1: General requirements

1 Scope

This document applies to plugs, fixed or portable socket-outlets and appliance inlets hereinafter referred to as accessories, with a rated operating voltage not exceeding 1 000 V DC or 1 000 V AC with a frequency not exceeding 500 Hz and a rated current not exceeding 800 A, primarily intended for industrial use, either indoors or outdoors.

These accessories are intended to be installed by instructed persons or skilled persons only.

The list of preferred ratings is not intended to exclude other ratings.

This document applies to accessories for use when the ambient temperature is normally within the range of −25 °C to +40 °C.

These accessories are intended to be connected to cables of copper or copper alloy only.

This document applies to accessories with screwless-type terminals or insulation piercing terminals, with a rated current up to and including 32 A for series I and 30 A for series II.

The use of these accessories on building sites and for agricultural, commercial and domestic applications is not precluded.

Fixed socket-outlets or appliance inlets incorporated in or fixed to electrical equipment are within the scope of this document. This document also applies to accessories intended to be used in extra-low voltage installations.

This document does not apply to accessories primarily intended for domestic and similar general purposes.

This document does not cover single-pole accessories.

In locations where special conditions prevail, for example on board ship or where explosions are liable to occur, additional requirements can be necessary.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-14, Environmental testing – Part 2-14: Tests – Test N: Change of temperature

IEC 60068-2-78, Environmental testing – Part 2-78: Tests – Test Cab: Damp heat, steady state

IEC TR 60083, Plugs and socket-outlets for domestic and similar general use standardized in member countries of IEC
IEC 60112, Method for the determination of the proof and the comparative tracking indices of solid insulating materials

IEC 60227 (all parts), Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V

IEC 60228:2004, Conductors of insulated cables

IEC 60245-4:2011, Rubber insulated cables – Rated voltages up to and including 450/750 V – Part 4: Cords and flexible cables

IEC 60269-1, Low-voltage fuses – Part 1: General requirements

IEC 60269-2, Low-voltage fuses – Part 2: Supplementary requirements for fuses for use by authorized persons (fuses mainly for industrial application) – Examples of standardized systems of fuses A to K

IEC 60309-4:2021, Plugs, fixed or portable socket-outlets and appliance inlets for industrial purposes – Part 4: Switched socket-outlets with or without interlock

IEC 60417, Graphical symbols for use on equipment (available at http://www.graphical-symbols.info/equipment)

IEC 60529:1989, Degrees of protection provided by enclosures (IP code)
IEC 60529:1989/AMD1:1999

IEC 60664-1:2020, Insulation coordination for equipment within low-voltage supply systems – Part 1: Principles, requirements and tests

IEC 60664-3, Insulation coordination for equipment within low-voltage systems – Part 3: Use of coating, potting or moulding for protection against pollution


IEC 60695-10-2, Fire hazard testing – Part 10-2: Abnormal heat – Ball pressure test method

IEC 61000-6-2, Electromagnetic compatibility (EMC) – Part 6-2: Generic standards – Immunity standard for industrial environments

IEC 61000-6-3, Electromagnetic compatibility (EMC) – Part 6-3: Generic standards – Emission standard for equipment in residential environments

IEC 61032, Protection of persons and equipment by enclosures – Probes for verification

ISO 1456, Metallic and other inorganic coatings – Electrodeposited coatings of nickel, nickel plus chromium, copper plus nickel and of copper plus nickel plus chromium

ISO 2081, Metallic and other inorganic coatings – Electroplated coatings of zinc with supplementary treatments on iron or steel

ISO 2093, Electroplated coatings of tin – Specification and test methods