



PRE-RELEASE VERSION (FDIS)

**Specifications for particular types of winding wires –
Part 27-4: Paper tape covered rectangular aluminium wire**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 29.060.10

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FINAL DRAFT INTERNATIONAL STANDARD (FDIS)

PROJECT NUMBER:

IEC 60317-27-4 ED1

DATE OF CIRCULATION:

2020-03-20

CLOSING DATE FOR VOTING:

2020-05-01

SUPERSEDES DOCUMENTS:

55/1788/CDV, 55/1832/RVC

IEC TC 55 : WINDING WIRES

SECRETARIAT:

United States of America

SECRETARY:

Mr Mike Leibowitz

OF INTEREST TO THE FOLLOWING COMMITTEES:

TC 14, TC 15

HORIZONTAL STANDARD:

FUNCTIONS CONCERNED:

EMC

ENVIRONMENT

QUALITY ASSURANCE

SAFETY

SUBMITTED FOR CENELEC PARALLEL VOTING

NOT SUBMITTED FOR CENELEC PARALLEL VOTING

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The attention of IEC National Committees, members of CENELEC, is drawn to the fact that this Final Draft International Standard (FDIS) is submitted for parallel voting.

The CENELEC members are invited to vote through the CENELEC online voting system.

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In addition to their evaluation as being acceptable for industrial, technological, commercial and user purposes, Final Draft International Standards may on occasion have to be considered in the light of their potential to become standards to which reference may be made in national regulations.

Recipients of this document are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

TITLE:

Specifications for particular types of winding wires – Part 27-4: Paper tape covered rectangular aluminium wire

PROPOSED STABILITY DATE: 2022

NOTE FROM TC/SC OFFICERS:

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 27-4: Paper tape covered rectangular aluminium wire

FOREWORD

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International Standard IEC 60317-27-4 has been prepared by IEC technical committee 55: Winding wires.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
55/XX/FDIS	55/XX/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

This International Standard is to be used in conjunction with IEC 60317-0-9:2015.

A list of all parts in the IEC 60317 series, published under the general title *Specifications for particular types of winding wires*, can be found on the IEC website.

The numbering of clauses in this standard is not continuous from Clauses 21 through 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This part of IEC 60317 forms an element of a series of standards which deals with insulated wires used for windings in electrical equipment. It is composed of the following series:

- 1) *Winding wires – Test methods* (IEC 60851 series);
- 2) *Specifications for particular types of winding wires* (IEC 60317 series);
- 3) *Packaging of winding wires* (IEC 60264 series).

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 27-4: Paper tape covered rectangular aluminium wire

1 Scope

This part of IEC 60317 specifies the requirements of paper tape covered rectangular aluminium winding wires. This covering consists of two or more layers of paper tape and is primarily intended for winding coils for oil immersed transformers.

The range of nominal conductor dimensions covered by this document is:

- width: min. 2,00 mm max. 16,0 mm;
- thickness: min. 0,80 mm max. 5,60 mm.

The paper tapes included in this document are restricted to those specified in IEC 60554-1 and IEC 60554-3-5.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60317-0-9:2015, *Specifications for particular types of winding wires – Part 0-9: General requirements – Enamelled rectangular aluminium wire*

IEC 60554-1, *Specification for cellulosic papers for electrical purposes – Part 1: Definitions and general requirements*

IEC 60554-3-5, *Specification for cellulosic papers for electrical purposes – Part 3: Specifications for individual materials – Sheet 5: Special papers*