

PRE-RELEASE VERSION (FDIS)

**Reference conditions and procedures for testing industrial and process measurement transmitters –
Part 5: Specific procedures for flow transmitters**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

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Reference conditions and procedures for testing industrial and process measurement transmitters - Part 5: Specific procedures for flow transmitters

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**REFERENCE CONDITIONS AND PROCEDURES FOR TESTING
INDUSTRIAL AND PROCESS MEASUREMENT TRANSMITTERS –**

Part 5: Specific procedures for flow transmitters

FOREWORD

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International Standard IEC 62828-5 has been prepared by subcommittee 65B: Measurement and control devices, of IEC technical committee 65: Industrial-process measurement, control and automation.

The IEC 62828 series cancels and replaces the IEC 60770 series and proposes revisions for the IEC 61298 series.

The text of this International Standard is based on the following documents:

| FDIS | Report on voting |
|-------------|------------------|
| 65B/XX/FDIS | 65B/XX/RVD |

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

This International Standard is to be used in conjunction with IEC 62828-1:2017.

A list of all parts in the IEC 62828 series, published under the general title *Reference conditions and procedures for testing industrial and process measurement transmitters*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

Most of the current IEC standards on industrial measurement transmitters are rather old and were developed having in mind devices based on analogue technologies. Today's digital industrial and process measurement transmitters are quite different from those analogue transmitters: they include more functions and newer interfaces, both towards the computing section (mostly digital) and towards the measuring section (mostly mechanical). Even if some standards dealing with digital transmitters already exist, they are not sufficient, since some aspects of the performance are not covered by appropriate test methods.

In addition, the existing IEC test standards for industrial and process measurement transmitters are spread over many documents, so that for manufacturers and users it was difficult, impractical and time-consuming to identify and select all the standards to be applied to a device measuring a specific process quantity (pressure, temperature, level, flow, etc.).

To help the manufacturers and users, it was decided to review, complete and reorganize the existing IEC standards on the industrial and process measurement transmitters and to create a more suitable, effective and comprehensive standard series that provides, in a systematic way, all the needed specifications and tests for the different industrial and process measurement transmitters.

To solve the issues mentioned above and to provide an added value for the stakeholders, the new standard series on industrial and process measurement transmitters covers the following main aspects:

- applicable normative references;
- specific terms and definitions;
- typical configurations and architectures for the various types of industrial and measurement transmitters;
- hardware and software aspects;
- interfaces (to the process, to the operator, to the other measurement and control devices);
- physical, mechanical and electrical requirements and relevant tests; clear definition of the test categories: type tests, acceptance tests and routine tests;
- performances (their specification, tests and verification);
- environmental protection, hazardous areas application, functional safety, etc.;
- structure of the technical documentation.

To cover in a systematic way all the topics to be addressed, the standard series is organized in several parts. At the time of publication of this document, IEC 62828 consists of the following parts:

- IEC 62828-1: *General procedures for all types of transmitters*
- IEC 62828-2: *Specific procedures for pressure transmitters*
- IEC 62828-3: *Specific procedures for temperature transmitters*
- IEC 62828-4: *Specific procedures for level transmitters*
- IEC 62828-5: *Specific procedures for flow transmitters*

In preparing the IEC 62828 series (all parts), many test procedures were taken, with the necessary improvements, from the IEC 61298 series. Because the IEC 61298 series is currently applicable to all process measurement and control devices, when the IEC 62828 series is completed, the IEC 61298 series will be revised to harmonize it with the IEC 62828 series, taking out from its scope the industrial and process measurement transmitters. During the time when the scope of the IEC 61298 series is being updated, the new IEC 62828 series takes precedence for industrial and process measurement transmitters.

When the IEC 62828 series is published, the IEC 60770 series will be withdrawn.

REFERENCE CONDITIONS AND PROCEDURES FOR TESTING INDUSTRIAL AND PROCESS MEASUREMENT TRANSMITTERS –

Part 5: Specific procedures for flow transmitters

1 Scope

This part of IEC 62828 establishes specific procedures for testing flow transmitters used in measuring and control systems for industrial process and for machinery control systems. For general test procedures, reference is to be made to IEC 62828-1:2017, applicable to all types of industrial and process measurement transmitters.

This document – together with IEC 62828-1:2017 – is the reference standard for testing every type of flow transmitter, not only for liquids but also for gases and for steam.

In this document, "industrial flow transmitters" consistently covers all types of flow transmitters used in measuring and control systems for industrial process and for machinery.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 62828-1:2017, *Reference conditions and procedures for testing industrial and process measurement transmitters – Part 1: General procedures for all types of transmitters*

IEC 61987-12, *Industrial-process measurement and control – Data structures and elements in process equipment catalogues – Part 12: Lists of properties (LOPs) for flow measuring equipment for electronic data exchange*

ISO 4185, *Measurement of liquid flow in closed conduits – Weighing method*

ISO 17025, *General requirements for the competence of testing and calibration laboratories*