



TECHNICAL REPORT



Medical electrical equipment – Diagnostic X-rays – Part 2: Guidance and rationale on quality equivalent filtration and permanent filtration

INTERNATIONAL
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INTERNATIONAL ELECTROTECHNICAL COMMISSION

MEDICAL ELECTRICAL EQUIPMENT – DIAGNOSTIC X-RAYS –

**Part 2: Guidance and rationale on quality equivalent
filtration and permanent filtration**

FOREWORD

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IEC TR 60522-2 has been prepared by subcommittee 62B: Diagnostic imaging equipment, of IEC technical committee 62: Electrical equipment in medical practice. It is a Technical Report.

The text of this Technical Report is based on the following documents:

Draft	Report on voting
62B/1136/DTR	62B/1159/RVDTR

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this Technical Report is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts in the IEC 60522 series, published under the general title *Medical electrical equipment – Diagnostic X-rays*, can be found on the IEC website.

In this document, the following print types are used:

- requirements and definitions: roman type;
- informative material appearing outside of tables, such as notes, examples and references: in smaller type. Normative text of tables is also in a smaller type;
- TERMS DEFINED IN CLAUSE 3 OF THIS DOCUMENT OR LISTED IN THE INDEX: SMALL CAPITALS.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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INTRODUCTION

This document supports IEC 60522-1.

The purpose of this document is to identify those items which are substantially modified in IEC 60522-1 versus the 2nd Edition of IEC 60522, published in 1999, as well as to elucidate the technical analyses which led to the many new rationales and new approaches for the determination of the QUALITY EQUIVALENT FILTRATION (abbreviated, where appropriate, like in figures and tables, by “QEF”).

The review of IEC 60522:1999 pointed to several technical issues, as discussed in Clause 4. These issues have been investigated with the help of a RADIATION BEAM HALF-VALUE LAYER simulation tool, based on the SRS-78 code (see [2]¹) and the NIST X-ray mass ATTENUATION COEFFICIENTS [4]. On this basis, HALF-VALUE LAYER values can reliably be obtained (see [3]). (For further confirmation of the tool’s accuracy, the tool has been validated against laboratory measurements, with good results – see 9.2).

With this tool, the properties of the RADIATION BEAM can be analysed as a function of the TARGET material, TARGET ANGLE, HIGH VOLTAGE and FILTER material.

It appears then that the following statements in the IEC 60522:1999 are not always true:

- 1) on the concept of adding individual values of QEF to obtain the total QEF value, i.e. the concept of “additivity” (see 5.5 for details);
- 2) on the relevance of the K-edge for RADIOGRAPHY, and
- 3) on the method for determining the PERMANENT FILTRATION on the basis of a composite sample of the materials.

Further, it appears that the method of choice for the determination depends on the class of FILTER material and HIGH VOLTAGE. Two ranges of HIGH VOLTAGE are discerned:

- 1) up to 50 kV;
- 2) from 50 to 150 kV.

In this document, for ease of use, the term “RADIOGRAPHY” is used for applications within the HIGH VOLTAGE range 50 kV to 150 kV, although strictly speaking the defined term “RADIOGRAPHY” does not limit the HIGH VOLTAGE. So “RADIOGRAPHY”, i.e. if it is *not* written in small capitals in order to discern it from the IEC defined term, thus covers applications in the scope of [6] IEC 60601-2-43 (INTERVENTIONAL PROCEDURES), [7] IEC 60601-2-44 (CT), [9] IEC 60601-2-54 (RADIOGRAPHY and RADIOSCOPY), [10] IEC 60601-2-63 and [11] IEC 60601-2-65 (dental applications).

For RADIOGRAPHY, three groups of FILTER materials are discerned, see a) to c).

The term “mammography” is used in this document, for applications up to 50 kV HIGH VOLTAGE. (If mammographic applications go beyond 50 kV, then these are considered to fall within RADIOGRAPHY).

For RADIOGRAPHY, three groups of FILTER materials are discerned, see a) to c).

- a) atomic number not larger than 26 e.g. the materials Cr (Z=22), Ti (Z=24) and Fe (Z=26); these materials may FILTER like aluminium, so they are designated in this document as “Al-like”;

¹ Numbers in square brackets refer to the Bibliography.

- b) atomic number larger than 26, but not larger than 30; in *combination with* the materials of the former group, i.e. “atomic number not larger than 26”, these materials may also act “Al-like”. An important example in this group of materials is copper ($Z=29$);
- c) atomic number larger than 30.

Due attention is given to relatively new FILTERS (Au, W, Ta, Ag, Sn) as applied in RADIOGRAPHY and in mammography.

Recommendations are given for the HIGH VOLTAGE to be used per type of application, HIGH VOLTAGE stability, VOLTAGE RIPPLE; for the alignment of the X-RAY TUBE ASSEMBLIES for the determination of the PERMANENT FILTRATION and for the choice of a representative TARGET ANGLE for the determination of the QUALITY EQUIVALENT FILTRATION of FILTERING MATERIAL.

The results of this document are based on the analyses of error-propagation of many parameters (see e.g. Clauses 6, 7, 8 and Table 1; see also 10.1). In general, the prediction of the total error of a QEF determination is beyond the scope of this document – as each measurement system will be designed with its own balance in parameters and their accuracy. It is thus left up to the manufacturers to analyse the total error of their measurement system, while using, where appropriate, the error-propagation as analysed in this document.

MEDICAL ELECTRICAL EQUIPMENT – DIAGNOSTIC X-RAYS –

Part 2: Guidance and rationale on quality equivalent filtration and permanent filtration

1 Scope

This document provides guidance on quality equivalent filtration and permanent filtration with regards to the requirements of IEC 60522-1 and its modifications versus IEC 60522:1999.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60522:1999, *Determination of the permanent filtration of X-ray tube assemblies*

IEC 60522-1:2020, *Medical electrical equipment – Diagnostic X-rays – Part 1: Determination of quality equivalent filtration and permanent filtration*

IEC 60601-1:2005, *Medical electrical equipment - Part 1: General requirements for basic safety and essential performance*

IEC 60601-1:2005/AMD1:2012

IEC 60601-1:2005/AMD2:2020

IEC 60601-1-3:2008, *Medical electrical equipment – Part 1-3: General requirements for basic safety and essential performance – Collateral Standard: Radiation protection in diagnostic X-ray equipment*

IEC 60601-1-3:2008/AMD1:2013

IEC 60613:2010, *Electrical and loading characteristics of X-ray tube assemblies for medical diagnosis*

IEC TR 60788:2004, *Medical electrical equipment – Glossary of defined terms*